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### Indian Standard

### STEEL - CONVERSION OF ELONGATION VALUES

PART 1 CARBON AND LOW ALLOY STEELS (Second Revision)

भारतीय मानक

इस्पात — दीर्घीकरण मानों का रूपान्तरण भाग 1 कार्बन और ग्रन्प मिश्रघातु इस्पात (दूसरा पुनरीक्षण)

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## Indian Standard STEEL — CONVERSION OF ELONGATION VALUES

PART 1 CARBON AND LOW ALLOY STEELS

(Second Revision)

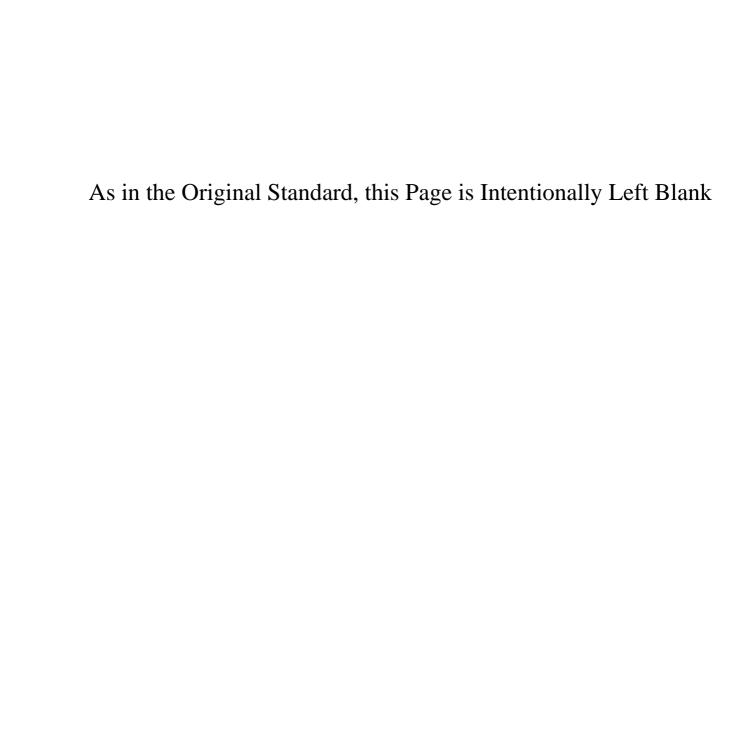
#### NATIONAL FOREWORD

This Indian Standard (Part 1) (Second Revision), which is identical with ISO 2566/1: 1984 'Steel — Conversion of elongation values — Part 1: Carbon and low alloy steels', issued by the International Organization for Standardization (ISO), was adopted by the Bureau of Indian Standards on 24 November 1989 on the recommendations of the Mechanical Testing of Metals Sectional Committee (MTD 3) and approval of the Metallurgical Engineering Division Council.

This standard (IS 3803) was first published in 1961 and subsequently revised in 1974. In this second revision, it has been brought in line with International Standard ISO 2566 and has been issued in two parts identical to the two parts of ISO 2566. This Part 1 covers conversion of elongation values for carbon and low alloy steels, while Part 2 covers conversion of elongation values for austenitic steels.

In the adopted standard certain conversions are not identical with those used in Indian Standards. Attention is specially drawn to the following:

- a) Wherever the words 'International Standard' appear, referring to this standard, they should be read as Indian Standard'.
- b) Wherever the words 'ISO 2566' appear, referring to this standard, they should be read as 'IS 3803'.
- c) Comma (, ) has been used as a decimal marker while in Indian Standards the current practice is to use point (.) as the decimal marker.



### 0 Introduction

Several different gauge lengths are commonly in use for the determination of percentage elongation of steels in tensile testing. Fixed gauge lengths of 50, 80, 100 and 200 mm are used; proportional gauge lengths of  $k \sqrt{S_0}$  are also used for flat and round test pieces, where k may be one of a number of values, i.e. 4; 5,65; 8,16; and 11,3.

The value  $5.65\sqrt{S_0}$  is adopted as the internationally preferred proportional gauge length.

Arising from this choice and the existence of specifications stipulating minimum percentage elongations on different gauge lengths, a growing need has been evident for an International Standard which could be used to convert test results into values based on the different gauge lengths. This part of ISO 2566 accordingly includes tables of conversion factors, tables of actual conversions for some of the most commonly used gauge lengths and elongation values, and figures which may also be used for such conversions. When using these conversions, however, note should be taken of the limitations on their applicability as stated in clause 1.

While, as indicated, the conversions are considered to be reliable within the stated limitations, because of the various factors influencing the determination of percentage elongations, they shall be used for acceptance purposes only by agreement between the customer and supplier.

In cases of dispute, the elongation shall be determined on the gauge length stated in the relevant specification.

### 1 Scope and field of application

This part of ISO 2566 specifies a method of converting room temperature percentage elongations after fracture obtained on various proportional and non-proportional gauge lengths to other gauge lengths.

The formula (see clause 4) on which conversions are based is considered to be reliable when applied to carbon, carbon manganese, molybdenum and chromium molybdenum steels within the tensile strength range 300 to 700 N/mm² and in the hot-rolled, hot-rolled and normalized or annealed conditions, with or without tempering.

These conversions are not applicable to

- a) cold reduced steels;
- b) quenched and tempered steels;
- c) austenitic steels.

Neither should they be used where the gauge length exceeds  $25\sqrt{S_0}$  or where the width to thickness ratio of the test piece exceeds 20.

Care should be exercised in the case of strip under 4 mm thickness, as the index in the formula given in clause 4 increases with decreasing thickness; the value to be used shall be the subject of agreement between the customer and the supplier.

### 2 Symbols

In this part of ISO 2566, the symbols shown in table 1 are used.

Table 1 — List of symbols

Symbol	Description
A	Percentage elongation on gauge length, $L_0$ , after fracture, obtained on test
A,	Percentage elongation on a different gauge length, required by conversion
d	Diameter of test piece
L <sub>0</sub>	Original gauge length
$S_0$	Original cross-sectional area of test piece

### 3 Definitions

For the purpose of this part of ISO 2566, the following definitions apply:

**3.1** gauge length: Any length of the parallel portion of the test piece used for measurement of strain.

The term is hereafter used in this part of ISO 2566 to denote the original gauge length,  $L_0$ , marked on the test piece for the determination of percentage elongation after fracture, A.

- **3.2** proportional gauge length: A gauge length having a specified relation to the square root of the cross-sectional area, for example 5,65  $\sqrt{S_0}$ .
- 3.3 non-proportional gauge length: A gauge length not specifically related to the cross-sectional area of the test piece, usually expressed in a given dimension, for example 50 mm.

### 4 Basic formula

The data contained in this part of ISO 2566 are based on the Oliver formula, 1) which is now widely used for such elongation conversions.

The Oliver formula can, in a simplified form, be expressed as

$$A_{\rm r} = 1.74 A \left( \frac{\sqrt{S_0}}{L_0} \right)^{0.4}$$

where

- $A_{\rm r}$  is the required elongation on gauge length  $L_0$ ;
- A is the elongation on a gauge length of  $4\sqrt{S_0}$ ;

 $S_0$  and  $L_0$  are defined in table 1.

This formula gives a direct conversion of elongation on  $4\sqrt{S_0}$  to the equivalent for a test piece of cross-sectional area  $S_0$ , and a gauge length  $L_0$ . Expressed in terms of  $5,65\sqrt{S_0}$ , which is now regarded as the internationally accepted standard gauge length, it becomes

$$A_{\rm r} = 2A \left(\frac{\sqrt{S_0}}{L_0}\right)^{0.4}$$

where A is the elongation on a gauge length of 5,65  $\sqrt{S_0}$ .

Tables 2 to 22 and figures 1 to 5 have been prepared on the basis of the above formulae.

## 5 Conversion from one proportional gauge length to another proportional gauge length

Simple multiplying factors based on the formula are used for such conversions, and the relationships between a number of the more widely used proportional gauge lengths are given in table 2. Detailed conversions of elongations obtained on  $4\sqrt{S_0}$  to  $5,65\sqrt{S_0}$  are given in table 6.

# 6 Conversion from one non-proportional gauge length to another non-proportional gauge length for test pieces of equal cross-sectional area

The conversion of elongation values of different fixed gauge lengths on test pieces of equal cross-sectional area are also made by simple factors. Conversion factors for gauge lengths of 50, 80, 100 and 200 mm are given in table 3.

## 7 Conversion from a proportional gauge length to a non-proportional gauge length

The conversion factors are variable according to the cross-sectional area of the non-proportional test piece. Table 4 gives the multiplying factors for conversion from elongation on  $5,65\sqrt{S_0}$  to the equivalent on fixed gauge lengths of 50, 80, 100 and 200 mm for a range of cross-sectional areas. For conversions in the reverse direction, i.e. elongation on a fixed gauge length to the equivalent of  $5,65\sqrt{S_0}$ , the reciprocal of the factors is used.

#### Examples:

- a) Elongation of 20 % on  $5.65\sqrt{S_0}$  is equivalent to  $20 \times 1,139 = 22,78$  % on a 25 mm wide test piece of 6 mm thickness with a 50 mm gauge length (see table 4);
- b) Elongation of 25 % on a 40 mm  $\times$  10 mm test piece of 200 mm gauge length is equivalent to  $25 \times 1/0,796 = 31,4$  % on  $5,65\sqrt{S_0}$  (see table 4).

From the examples shown it will be seen that conversions involving other proportional gauge lengths can be obtained by prior or subsequent use of the factors shown in table 2.

Tables 7 to 10 can be used to obtain some of these conversions, whilst tables 15 to 18 can be used to obtain elongations on fixed gauge lengths corresponding to  $5.65\sqrt{S_0}$ .

Similarly, tables 11 to 14 can be used for conversion to  $4\sqrt{S_0}$  and tables 19 to 22 for elongations on fixed gauge lengths corresponding to  $4\sqrt{S_0}$ .

# 8 Conversion from a non-proportional gauge length to another non-proportional gauge length for test pieces of different cross-sectional areas

It is preferable for this calculation to be made in two stages with an initial conversion to 5,65  $\sqrt{S_0}$ .

<sup>1)</sup> OLIVER, D.A. Proc. Inst. Mech. Eng., 11 1928: 827.

### Example:

Elongation of 24 % on 200 mm for a 40 mm  $\times$  15 mm test piece in terms of equivalent on a 30 mm  $\times$  10 mm test piece with gauge lengths equal to 200, 100 and 50 mm.

$$24 \times 1/0,863 = 27.8 \% \text{ on } 5.65 \sqrt{S_0} \text{ (see table 4)}.$$

 $27.8 \times 0.752 = 20.9 \%$  on 30 mm  $\times$  10 mm with 200 mm gauge length

27,8  $\times$  0,992 = 27,6 % on 30 mm  $\times$  10 mm with 100 mm gauge length

 $27.8 \times 1,309 = 36,4 \%$  on  $30 \text{ mm} \times 10 \text{ mm}$  with 50 mm gauge length

Elongation on other proportional gauge lengths can be obtained by using the factors given in table 2.

### 9 Use of figures 1 to 5

- **9.1** Figures 1 to 5 may be used as an alternative quick method to obtain elongation conversions.
- **9.2** Figures 1 to 4 may be used for conversions between 5,65  $\sqrt{S_0}$  and 50 mm, 5,65  $\sqrt{S_0}$  and 200 mm, 4  $\sqrt{S_0}$  and 50 mm and 4  $\sqrt{S_0}$  and 200 mm gauge lengths, respectively.

### Example:

To find the equivalent elongation on 5,65  $\sqrt{S_0}$  and 4  $\sqrt{S_0}$  to an elongation of 21 % on a 200 mm gauge length of a 25 mm  $\times$  12,5 mm test piece of cross-sectional area 312,5 mm<sup>2</sup>.

The intersection of this ordinate with the abscissa representing an elongation of 21 % on a 200 mm gauge length lies on the sloping line representing an elongation of 28 % on 5,65  $\sqrt{S_0}$  on figure 2 and at a position relative to the sloping lines on figure 4 approximating to an elongation of 32,2 on  $4\sqrt{S_0}$ .

**9.3** Figure 5 may be used for the calculation of all elongation conversions.

The Oliver formula may be rewritten as

$$A_2 = A \left(\frac{K_1}{K_2}\right)^{0,4}$$
$$= \lambda_{1:2} \times A_1$$

where  $K_1$  and  $K_2$  designate the proportionality ratios of any two test pieces.

$$K_1 = \frac{L_1}{\sqrt{S_1}}$$

$$K_2 = \frac{L_2}{\sqrt{S_2}}$$

Figure 5 shows the values of  $\lambda_{1:2} = (K_1/K_2)^{0.4}$ .

To use figure 5 it is necessary to perform the following operations:

- a) calculate the values of proportionality  $K_1 = (L_1/\sqrt{S_1})$  and  $K_2 = (L_2/\sqrt{S_2})$  for two test pieces;
- b) read graphically the coefficient  $\lambda_{1;2} = (K_1/K_2)^{0,4}$ ;
- c) the elongation obtained is  $A_2 = \lambda_{1,2} \times A_1$ .

Table 2 — Conversion factors: Proportional gauge lengths

Conversion			Fact	or for conversion	to:		
from:	$4\sqrt{S_0}$	5,65√ <u>S</u> 0	8,16√ <u>S</u> 0	11,3√ <u>S₀</u>	4 <i>d</i>	5 <i>d</i>	8 <i>d</i>
$4\sqrt{S_0}$	1,000	0,870	0,752	0,661	0,953	0,870	0,721
$5,65\sqrt{S_0}$	1,149	1,000	0,863	0,759	1,093	1,000	0,828
$8,16\sqrt{S_0}$	1,330	1,158	1,000	0,879	1,268	1,158	0,960
11,3 $\sqrt{S_0}$	1,514	1,317	1,137	1,000	1,443	1,317	1,091
4 <i>d</i>	1,050	0,916	0,790	0,694	1,000	0,916	0,758
5 <i>d</i>	1,149	1,000	0,863	0,759	1,093	1,000	0,828
8 <i>d</i>	1,389	1,207	1,042	0,918	1,319	1,207	1,000

Table 3 — Conversion factors<sup>1)</sup>: Non-proportional gauge lengths

Conversion from:	Factor for conversion to:												
	50 mm	80 mm	100 mm	200 mm									
50 mm	1,000	0,829	0,758	0,754									
80 mm	1,207	1,000	0,915	0,693									
100 mm	1,320	1,093	1,000	0.758									
200 mm	1,741	1.443	1,320	1,000									

<sup>1)</sup> Provided cross-sectional areas are the same.

Table 4 — Conversion factors from 5,65  $\sqrt{S_0}$  to non-proportional gauge lengths

Factors shown under "non-proportional gauge lengths" give the value of

$$2\left(\frac{\sqrt{S_0}}{L}\right)^{0,4}$$

To convert from values on a gauge length of 5,65  $\sqrt{S_0}$  to a non-proportional gauge length, multiply by the appropriate factor.

To convert from values on a non-proportional gauge length to 5,65  $\sqrt{S_0}$ , divide by the appropriate factor.

See also figures 1 and 2.

Cross-sectional rea of test piece	Fa	of:				
mm <sup>2</sup>	200 mm	100 mm	80 mm	50 mm		
5	0,331	0,437	0,478	0,577		
10	0,381	0,502	0,549	0,663		
15	0.413	0,545	0,596	0,719		
20	0,437	0,577	0,631	0,761		
25	0,457	0,603	0,660	0.796		
30	0,474	0,626	0,684	0,826		
35	0.489	0.645	0,706	0,852		
40	0,502	0,663	0,725	0,875		
45	0.514	0,679	0,742	0,896		
50	0,525	0,693	0,758	0,915		
55	0,535	0.706	0,772	0,932		
60	0.545	0,719	0,786	0.949		
70	0,562	0,741	0,811	0,978		
80	0.577	0,761	0,833	1,005		
90	0,577 0,591	0,780	0,852	1,029		
100	0,603	0,796	0,871	1,051		
110	0.615	0,812	0,887	1,071		
120	0,626	0,826	0,903	1,090		
		0,839	0,917	1,107		
130 140	0,636 0,645	0,852	0,931	1,124		
150	0.654	0,863	0.944	1,139		
160	0,663	0,875	0.956	1,154		
		0,885	0,968	1,168		
170	0,671	•	•	•		
180 190	0, <b>67</b> 9 <b>0,68</b> 6	0,896 0,905	0,979 0, <b>99</b> 0	1,182 1,195		
200	0.693	0.915	1,000	1,207		
1		-,	• -			
210	0,700	0,924	1,010	1,219		
220	0,706	0,932	1,019	1,230		
230	0,713	0,941	1,028	1,241		
240	0,719	0,949	1,037	1,252		
250	0,725	0,956	1,046	1,262		
260	0,730	0,964	1,054	1,272		
270	0,736	0,971	1,062	1,281		
280	0,741	0,978	1,070	1,291		
290	0,747	0,985	1,077	1,300		
300	0,752	0,992	1,084	1,309		
310	0,757	0,998	1,092	1,317		
320	0,761	1,005	1,099	1,326		
330	0,766	1,011	1,105	1,334		
340	0,771	1,017	1,112	1,342		
350	0,775	1,023	1,118	1.350		
360	0,780	1,029	1,125	1,357		
370	0,784	1,034	1,131	1,365		
380	0,788	1,040	1,137	1,372		
390	0,792	1,045	1,143	1,379		

Table 4 (concluded) — Conversion factors from 5,65  $\sqrt{S_0}$  to non-proportional gauge lengths

Cross-sectional area of test piece	Fa	ctor for non-proport	ional gauge length	of:
mm²	200 mm	100 mm	80 mm	50 mm
400	0,796	1,051	1,149	1,386
410	0,800	1,056	1,154	1,393
420	0,804	1,061	1,160	1,400
430	0,808	1,066	1,165	1,406
440	0,812	1,071	1,171	1,413
450	0,815	1,076	1,176	1,419
460	0,819	1,080	1,181	1,426
470	0,822	1,085	1,186	1,432
480	0,826	1,090	1,191	1,438
490	0,829	1,094	1,196	1,444∖
500	0,833	1,099	1,201	1,450
550	0,849	1,120	1,224	1,477
600	0,863	1,139	1,246	1,503
650	0,877	1,158	1,266	1,528
700	0,891	1,175	1,285	1,550
750	0,903	1,191	1,303	1,572
800	0,915	1,207	1,320	1,592
850	0,926	1,222	1,336	1,612
900	0,936	1,236	1,351	1,630
950	0,947	1,249	1,366	1,648
1 000	0,956	1,262	1,380	1,665
1 050	0,966	1,274	1,393	1,681
1 100	0,975	1,286	1,406	1,697
1 150	0,983	1,298	1,419	1,712
1 200	0,992	1,309	1,431	1,727
1 250	1,000	1,320	1,443	1,741
1 300	1,008	1,330	1,454	1,755
1 350	1,016	1,340	1,465	1,768
1 400	1,023	1,350	1,476	1,781
1 450	1,030	1,359	1,486	1,794
1 500	1.037	1,369	1,496	1,806
1 550	1,044	1,378	1,506	1,818
1 600	1,051	1,386	1,516	1,829
1 650	1,057	1,395	1,525	1,841
1 700	1,063	1,403	1,534	1,852
1 750	1,070	1,411	1,543	1.862
1 800	1,076	1,419	1,552	1,873
1 850	1,082	1,427	1,560	1,883
1 900	1,087	1,435	1,569	1,893
1 950	1,093	1,442	1,577	1,903
2 000	1,099	1,450	1,585	1,913
2 050	1,104	1,457	1,593	1,922
2 100	1,109	1,464	1,600	1,931
2 150	1,115	1,471	1,608	1,941
2 200	1,120	1,477	1,615	1,950
2 250	1,125	1,484	1,623	1,958
2 300	1,130	1,491	1,630	1,967
2 350	1,135	1,497	1,637	1,975
2 <i>4</i> 00	1,139	1,503	1,644	1,984
2 450	1,144	1,510	1,651	1,992
2 500	1,149	1,516	1,657	2,000
2 550	1,153	1,522	1,664	2,008
2 600	1,158	1,528	1,670	2,016
2 650	1,162	1,533	1,677	2,023
2 700	1,167	1,539	1,683	2,031
2 750	1,171	1,545	1,689	2,038
2 800	1,175	1,550	1,695	2,046
2 850	1,179	1,556	1,701	2,053
2 900	1,183	1,561	1,707	2,060
2 950	1,187	1,567	1,713	2,067
3 000	1,191	1,572	1,719	2,074

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Table 5 - Conversion factors from  $4\sqrt{S_0}$  to non-proportional gauge lengths

Factors shown under "non-proportional gauge lengths" give the value of

$$1,74\left(\frac{\sqrt{S_0}}{L}\right)^{0,4}$$

To convert from values on a gauge length of  $4\sqrt{S_0}$  to a non-proportional gauge length, multiply by the appropriate factor.

To convert from values on a non-proportional gauge length to  $4\sqrt{S_0}$ , divide by the appropriate factor.

See also figures 3 and 4.

ross-sectional ea of test piece	Factor for non-proportional gauge length of:											
mm²	200 mm	100 mm	80 mm	50 mm								
5	0,288	0,380	0,416	0,502								
10	0,331	0,437	0,478	0,577								
15	0.359	0.474	0,518	0,625								
20	0,380	0,502	0,549	0,662								
25	0,398	0,525	0,574	0,693								
30	0,413	0,544	0,595	0,718								
35	0,426	0,562	0,614	0,741								
40	0,437	0,577	0,631	0,761								
45	0,447	0,590	0,646	0,779								
50	0,457	0,603	0,659	0,796								
55	0,466	0,615	0,672	0,811								
60	0,474	0,625	0,684	0,825								
70	0,489	0,645	0,705	0,851								
80	0,502	0,662	0,724	0,874								
90	0,514	0,678	0,742	0,895								
100	0,525	0,693	0,757	0,914								
110	0.535	0,706	0,772	0,932								
120	0,544	0,718	0, <b>786</b>	0,948								
130	0,553	0,730	0,798	0,963								
140	0,562	0,741	0,810	0,978								
150	0,560	0,751	0,821	0,991								
160	0,577	0,761	0,832	1,004								
170	0,584	0,770	0,842	1,016								
180	0,590	0,779	0,852	1,028								
190	0,597	0,788	0,861	1,039								
200	0,603	0,796	0,870	1,050								
210	0,609	0,804	0,879	1,060								
220	0,615	0,811	0,887	1,070								
230	0,620	0,818	0,895	1,080								
240	0,625	0,825	0,902	1,089								
250	0,631	0,832	0,910	1,098								
260	0,636	0,839	0,917	1,107								
270	0,640	0,845	0,924	1,115								
280	0,645	0,851	0,931	1,123								
290	0,650	0,857	0,937	1,131								
300	0,654	0,863	0,943	1,139								
310	0, <b>658</b>	0,869	0,950	1,146								
320	0,662	0,874	0,956	1,153								
330	0,667	0,880	0,962	1,161								
340	0,671	0,885	0,967	1,168								
350	0,674	0,890	0,973	1,174								
360	0,678	0,895	0,97 <del>9</del>	1,181								
370	0,682	0,900	0,984	1,187								
380	0,686	0,905	0,989	1,194								
390	0,689	0,909	0,994	1,200								

Table 5 (concluded) — Conversion factors from  $4\sqrt{S_0}$  to non-proportional gauge lengths

mm²		Factor for non-proportional gauge length of:									
444	200 mm	100 mm	80 mm	50 mm							
400	0,693	0,914	0.999	1,206							
410	0,696	0,919	1,004	1,212							
420	0.699	0,923	1,009	1,218							
		•	•								
430	0,703	0,927	1,014	1,224							
440	0,706	0,932	1,019	1,229							
450	0,709	0,936	1,023	1,235							
460	0,712	0,940	1,028	1,240							
470	0,715	0,944	1,032	1,246							
480	0,718	0,948	1,036	1,251							
490	0,721	0,952	1,041	1,256							
l l			•	=							
500	0,724	0,956	1,045	1,261							
550	0,738	0,974	1,065	1,285							
600	0,751	0,991	1,084	1,308							
650	0.763	1,007	1,101	1,329							
700	0,775	1,022	1,118	1,349							
i	•		•	· ·							
750	0,786	1,036	1,133	1,368							
800	0,796	1,050	1,148	1,385							
850	0,805	. 1,063	1,162	1,402							
900	0,815	1,075	1,175	1,418							
950	0,824	1,087	1,188	1,434							
		•		•							
1 000	0,832	1,098	1,200	1,449							
1 050	0,840	1,109	1,212	1,463							
1 100	0,848 <sup>.</sup>	1,119	1,223	1,477							
1 150	0,856	1,129	1,234	1,490							
1 200	0,863	1,139	1,245	1,502							
1 250	0,870	1,148	1,255	1,515							
		•		•							
1 300	0,877	1,157	1,265	1,527							
1 350	0,883	1,1 <del>6</del> 6	1,275	1,538							
1 400	0,890	1,174	1,284	1,549							
1 450	0,896	1,183	1,293	1,560							
1 500	0,902	1,191	1,302	1,571							
	•		1,310	1,581							
1 550	0,908	1,198		-							
1 600	0,914	1,206	1,319	1,591							
1 650	0,920	1,214	1,327	1,601							
1 700	0,925	1,221	1,335	1,611							
1 750	0.931	1,228	1,343	1,620							
1 800	0,936	1,235	1,350	1,629							
	•	1,242	1,358	1,638							
1 850	0,941	•	•	•							
1 900	0,946	1,248	1,365	1,647							
1 950	0,951	1,255	1,372	1,656							
2 000	0,956	1,261	1,379	1,664							
2 050	0,960	1,267	1,386	1,672							
2 100	0,965	1,273	1,392	1,680							
2 150	0,970	1,279	1,399	1,688							
2 200	0,974	1,285	1,405	1,696							
2 250	0,979	1,291	1,412	1,704							
2 300	0,983	1,297	1,418	1,711							
2 350	0,987	1,302	1,424	1,719							
2 400	0,991	1,308	1,430	1,726							
2 450		1,313	1,436	1,733							
1	0,995										
2 500	0,999	1,319	1,442	1,740							
2 550	1,003	1,324	1,448	1,747							
2 600	1,007	1,329	1,453	1,754							
2 650	1,011	1,334	1,459	1,760							
2 700	1,015	1,339	1,464	1,767							
i i											
2 750	1,019	1,344	1,470	1,773							
2 800	1,022	1,349	1,475	1,780							
2 850	1,026	1,354	1,480	1,786							
2 900	1,029	1,358	1,485	1,792							
2 950	1,033	1,363	1,490	1,799							
3 000	1,036	1,368	1,495	1,805							

Table 6 — Elongation values  $^{1)}$  on 5,65  $\sqrt{S_0}$  corresponding to those obtained on 4  $\sqrt{S_0}$  gauge length

Actual elongation (%)	0	1	2	3	4	5	6	7	8	9
measured on $4\sqrt{S_0}$			Corr	espondir	ng elong	ation (%	) on 5,65	$\sqrt{S_0}$		_
10	9	10	10	11	12	13	14	15	16	17
20	17	18	19	20	2↑	22	23	23	24	25
30	26	27	28	29	<b>3</b> Ò	30	31	32	33	34
40	35	36	37	37	38	39	40	41	42	43
50	43	44	45	46	47	48	49	50	50	51

<sup>1)</sup> Factor 0,87. Values rounded to nearest whole number.

Table 7 - Elongation values  $^{1)}$  on 5,65  $\sqrt{S_0}$  corresponding to those obtained on 50 mm gauge length

Actual elongation (%) on 50 mm				C	orresp	ondi	ng eld	ongat		%) on n squ					h if c	ross-s	ectio	nai a	'ea			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	31	27	24	21	19	18	17	16	15	14	14	13	12	12	12	11	11	11	10	10	9	9
19	33	29	25	22	20	19	18	17	16	15	15	14	13	13	12	12	12	11	11	11	10	10
20	35	30	26	23	21	20	19	18	17	16	15	14	14	13	13	13	12	12	12	11	10	10
21	36	32	28	24	22	21	20	18	17	17	16	15	14	14	14	13	13	13	12	12	11	11
22	38	33	29	25	23	22	21	19	18	17	17	16	15	15	14	14	13	13	13	12	12	11
23	40	35	30	26	24	23	22	20	19	18	18	17	16	15	15	14	14	14	13	13	12	12
24	42	36	32	27	25	24	23	21	20	19	18	17	17	16	15	15	15	14	14	13	13	12
25	43	38	33	29	26	25	24	22	21	20	19	18	17	17	16	16	15	15	14	14	13	13
26	45	39	34	30	. 27	26	25	23	22	21	20	19	18	17	17	16	16	16	15	14	14	13
27	47	41	35	31	28	27	26	24	22	21	21	19	19	18	17	17	17	16	16	15	14	14
28	49	42	37	32	30	28	27	25	23	22	21	20	19	19	18	18	17	17	16	16	15	14
29	50	44	38	33	31	29	28	25	24	23	22	21	20	19	19	18	18	17	17	16	15	15
30	52	45	39	34	32	30	29	26	25	24	23	22	21	20	19	19	18	18	17	17	16	. 15
31	54	47	41	35	33	31	30	27	26	25	24	22	21	21	20	19	. 19	19	18	17	16	16
32	55	48	42	37	34	32	30	28	27	25	24	23	22	21	21	20	20	19	19	18	17	16
33	57	50	43	38	35	33	31	29	27	26	25	24	23	22	21	21	20	20	19	18	17	17
34	59	51	45	39	36	34	32	30	28	27	26	25	23	23	22	21	21	20	20	19	18	17
35	61	53	46	40	37	35	33	31	29	28	27	25	24	23	23	22	21	21	20	19	18	18
36	62	54	47	41	38	36	34	32	30	29	28	26	25	24	23	23	22	22	21	20	19	18
37	64	56	49	42	39	37	35	32	31	29	28	27	26	25	24	23	23	22	21	20	19	19
38	66	57	50	43	40	38	36	33	31	30	29	27	26	25	25	24	23	23	22	21	20	19
39	68	59	51	45	41	39	37	34	32	31	30	28	27	26	25	24	24	23	23	22	20	20
40	69	60	53	46	42	40	38	35	33	32	31	29	28	27	26	25	25	24	23	22	21	20
41	71	62	54	47	43	41	39	36	34	32	31	30	28	27	26	26	25	25	24	23	21	21
42	73	63	55	48	44	42	40	37	35	33	32	30	29	28	27	26	26	25	24	23	22	21
43	75	65	56	49	45	43	41	38	36	34	33	31	30	29	28	27	26	26	25	24	22	22
44	76	66	58	50	46	44	42	39	36	35	34	32	30	29	28	28	27	26	25	24	23	22
45	78	68	59	51	47	45	43	39	37	36	34	32	31	30	29	28	28	27	26	25	24	23
46	80	69	60	53	48	46	44	40	38	36	35	33	32	31	30	29	28	28	27	25	24	23
47	81	71	62	54	50	47	45	41	39	37	36	34	32	31	30	30	29	28	27	26	25	24

<sup>1)</sup> Rounded to the nearest whole number.

Table 8 - Elongation values  $^{1)}$  on 5,65  $\sqrt{S_0}$  corresponding to those obtained on 80 mm gauge length

Actual elongation (%) on 80 mm				C	orresi	oondi	ng eld	ongat		6) on squ					h if c	ro\$8-8	ectio	nal ar	ea			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	80ó	900	1 000	1 200	1 500	2 000	2 500
10	21	18	16	14	13	12	11	11	10	10	9	9	8	8	8	8	7	7	7	7	6	6
11	23	20	17	15	14	13	13	12	11	11	10	10	9	9	9	8	8	8	8	7	7	7
12	25	22	19	17	15	14	14	13	12	11	11	10	10	10	9	9	9	9	8	8	8	7
13	27	24	21	18	17	16	15	14	13	12	12	11	11	10	10	10	10	9	9	9	8	8
14	29	25	22	19	18	17	16	15	14	13	13	12	12	11	11	11	10	10	10	9	9	8
15	31	27	24	21	19	18	17	16	15	14	14	13	12	12	12	11	11	11	10	10	9	9
16	33	29	25	22	20	19	18	17	16	15	15	14	13	13	12	12	12	12	11	11	10	10
17	36	31	27	23	22	20	20	18	17	16	16	15	14	14	13	13	13	12	12	11	11	10
18	38	33	29	25	23	22	21	19	18	17	17	16	15	14	14	14	13	13	13	12	11	11
19	40	35	30	26	24	23	22	20	19	18	18	17	16	15	15	14	14	14	13	13	12	11
20	42	36	32	28	25	24	23	21	20	19	18	17	17	16	16	15	15	14	14	13	13	12
21	44	38	33	29	27	25	24	22	21	20	19	18	17	17	16	16	16	15	15	14	13	13
22	46	40	35	30	28	26	25	23	22	21	20	19	18	18	17	17	16	16	15	15	14	13
23	48	42	36	32	29	28	26	24	23	22	21	20	19	18	18	17	17	17	16	15	15	14
24	50	44	38	33	31	29	28	25	24	23	22	21	20	19	19	18	18	17	17	16	15	14
25	52	46	40	34	32	30	29	26	25	24	23	22	21	20	19	19	19	18	17	17	16	. 15
26	54	47	41	36	33	31	30	28	26	25	24	23	22	21	20	20	19	19	18	17	16	16
27	56	49	43	37	34	32	31	29	27	26	25	24	22	22	21	20	20	20	19	18	17	16
28	59	51	44	39	36	34	32	30	28	27	26	24	23	22	22	21	21	20	20	19	18	17
29	61	53	46	40	37	35	33	31	29	28	27	25	24	23	23	22	21	21	20	19	18	17
30	63	55	48	41	38	36	34	32	30	29	28	26	25	24	23	23	22	22	21	20	19	18
31	65	56	49	43	39	37	36	33	31	30	29	27	26	25	24	23	23	22	22	21	20	19
32	67	58	51	44	41	38	37	34	32	31	<b>3</b> 0	28	27	26	25	24	24	23	22	21	20	19
33	69	60	52	46	42	40	38	35	33	32	30	29	27	26	26	25	24	24	23	22	21	20
34	71	62	54	47	43	41	39	36	34	33	31	30	28	27	26	<b>2</b> 6	25	25	24	23	21	21
35	73	64	55	48	45	42	40	37	35	33	32	30	29	28	27	27	26	25	24	23	22	21
36	75	66	57	50	46	43	41	38	36	34	33	31	30	29	28	27	27	26	25	24	23	22
37	77	67	59	51	47	44	43	39	37	35	34	32	31	30	29	28	27	27	26	25	23	22
38	79	69	60	52	48	46	44	40	38	36	35	33	32	31	30	29	28	28	27	25	24	23
39	82	71	62	54	50	47	45	41	39	37	36	34	32	31	30	30	29	28	27	26	25	24
40	84	73	63	55	51	48	46	42	40	38	37	35	33	32	31	30	30	29	28	27	25	24
41	86	75	65	57	52	49	47	43	41	39	38	36	34	33	32	31	30	30	29	27	26	25
42	88	76	67	58	53	50	48	44	42	40	39	37	35	34	33	32	31	30	29	28	27	25
43	90	78	68	59	55	52	49	46	43	41	40	37	36	35	33	33	32	31	30	29	27	26
44	92	80	70	61	56	53	51	47	44	42	41	38	37	35	34	33	33	32	31	29	28	27
45	94	82	71	62	57	54	52	48	45	43	41	39	37	36	35	34	33	33	31	30	28	27
46	96	84	73	63	59	55	53	49	46	44	42	40	38	37	36	35	34	33	32	31	29	28
47	98	86	74	65	60	56	54	50	47	45	43	41	39	38	37	36	35	34	33	31	30	28

<sup>1)</sup> Rounded to the nearest whole number.

Table 9 - Elongation values  $^{1)}$  on 5,65  $\sqrt{S_0}$  corresponding to those obtained on 100 mm gauge length

Actual elongation (%) on 100 mm				C	orres	pondi	ng ek	ongat		%) on n squ					h if c	ro <b>ss</b> -s	sectio	onal a	rea			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	41	36	31	27	25	24	23	21	20	19	18	17	16	16	15	15	15	14	14	13	12	12
19	43	38	33	29	26	25	24	22	21	20	19	18	17	17	16	16	15	15	15	14	13	13
20	46	40	35	30	28	26	25	23	22	21	20	19	18	18	17	17	16	16	15	15	14	13
21	48	42	36	32	29	28	26	24	23	22	21	20	19	18	18	17	17	17	16	15	14	14
22	50	44	38	33	31	29	28	25	24	23	22	<b>21</b> .	20	19	19	18	18	17	17	16	15	15
23	53	46	40	35	32	30	29	27	25	24	23	22	21	20	20	19	19	18	18	17	16	15
24	55	48	42	36	33	32	30	28	26	25	24	23	22	21	20	20	19	19	18	18	17	16
25	57	50	43	38	35	33	31	29	27	26	25	24	23	22	21	21	20	20	19	18	17	16
26	59	52	45	39	36	34	33	30	28	27	26	25	24	23	22	22	21	21	20	19	18	17
27	62	54	47	41	38	35	34	31	30	28	27	26	25	24	23	22	22	21	21	20	19	18
28	64	56	49	42	39	37	35	32	31	29	28	27	25	25	24	23	23	22	21	20	19	18
29	66	58	50	44	40	38	36	34	32	30	29	28	26	25	25	24	23	23	22	21	20	19
30	69	60	52	45	42	39	38	35	33	31	30	29	27	26	26	25	24	24	23	22	21	20
31	71	62	54	47	43	41	39	36	34	32	31	30	28	27	26	26	25	25	24	23	21	20
32	73	64	55	48	45	42	40	37	35	33	32	30	29	28	27	27	26	25	24	23	22	21
33	75	66	57	50	46	43	41	38	36	35	33	31	30	29	28	27	27	26	25	24	23	22
34	78	68	59	51	47	45	43	39	37	36	34	32	31	30	29	28	28	27	26	25	23	22
35	80	70	61	53	49	46	44	41	38	37	35	33	32	31	30	29	28	28	27	26	24	23
36	82	72	62	54	50	47	45	42	39	38	36	34	33	32	31	30	29	29	28	26	25	24
37	85	74	64	56	51	49	46	43	40	39	37	35	34	32	31	31	30	29	28	27	26	24
38	87	76	66	57	53	50	48	44	42	40	38	36	35	33	32	31	31	30	29	28	26	25
39	89	78	68	59	54	51	49	45	43	41	39	37	<b>3</b> 6	34	33	32	32	31	30	28	27	26
40	91	80	69	60	56	53	50	46	44	42	40	38	36	35	34	33	32	32	31	29	28	26
41	94	82	71	62	57	54	51	47	45	43	41	39	37	36	35	34	33	32	31	30	28	27
42	96	84	73	63	58	<b>5</b> 5	53	49	46	44	42	40	38	37	36	35	34	33	32	31	29	28
43	98	86	75	65	60	56	54	50	47	45	43	41	39	38	37	36	35	34	33	31	30	28
44	101	88	76	66	61	58	55	51	48	46	44	42	40	39	37	36	36	35	34	32	30	29
45	103	90	78	68	63	59	57	52	49	47	45	43	41	39	38	37	36	36	34	33	31	30
46	105	92	80	69	64	60	58	53	50	48	46	44	42	40	39	38	37	36	35	34	32	30
47	107	94	81	71	65	62	59	54	51	49	47	45	43	41	40	39	- 38	37	36	34	32	31

<sup>1)</sup> Rounded to the nearest whole number.

Table 10 - Elongation values  $^{1)}$  on 5,65  $\sqrt{S_0}$  corresponding to those obtained on 200 mm gauge length

Actual elongation (%)		,		C	orresp	ondi	ng eld	ongat		%) on n squ					h if c	ross-:	sectio	nal a				
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	54	47	41	36	33	31	30	28	26	25	24	23	22	21	20	20	19	19	18	17	16	16
19	57	50	43	38	35	33	31	29	27	26	25	24	23	22	21	21	20	20	19	18	17	17
20	60	53	46	40	37	35	33	31	29	28	27	25	24	23	22	22	21	21	20	19	18	17
21	63	55	48	42	39	36	35	32	30	29	28	26	25	24	24	23	22	22	21	20	19	18
22	66	58	50	44	40	38	36	34	32	30	29	28	26	25	25	24	23	23	22	21	20	19
23	69	60	53	46	42	40	38	35	33	32	31	29	28	27	26	25	25	24	23	22	21	20
24	72	63	55	48	44	42	40	37	35	33	32	30	29	28	27	26	26	25	24	23	22	21
25	75	66	57	50	46	43	41	38	36	34	33	31	30	29	28	27	27	26	25	24	23	22
26	78	68	59	52	48	45	43	40	38	36	35	33	31	30	29	28	28	27	26	25	24	23
27	81	71	62	54	50	47	45	41	39	37	36	34	32	31	30	30	29	28	27	26	25	24
28	84	74	64	56	51	49	46	43	40	39	37	35	34	32	31	31	30	29	28	27	25	24
29	87	76	66	58	53	50	48	44	42	40	39	36	35	34	33	32	31	30	29	28	26	25
30	91	79	69	60	55	52	50	46	43	41	40	38	36	35	34	33	32	31	30	29	27	26
31	94	81	71	62	57	54	51	47	45	43	41	39	37	36	35	34	33	32	31	30	28	27
32	97	84	73	64	59	55	53	49	46	44	43	40	38	37	36	35	34	33	32	31	29	28
33	100	87	75	66	61	57	55	50	48	46	44	41	40	38	37	36	35	35	33	32	30	29
34	103	89	78	68	62	59	56	52	49	47	45	43	41	39	38	37	36	36	34	33	31	30
35	106	92	80	70	64	61	58	53	50	48	47	44	42	41	39	38	37	37	35	34	32	30
36	109	95	82	72	<b>6</b> 6	62	60	55	52	50	48	45	43	42	40	39	38	38	36	35	33	31
37	112	97	85	74	68	64	61	57	53	51	49	46	44	43	42	40	40	39	37	36	34	32
38	115	100	87	76	70	66	63	58	55	52	51	48	46	44	43	42	41	40	38	37	35	33
39	118	102	89	78	72	68	65	60	56	54	52	49	47	45	44	43	42	41	39	38	36	34
40	121	105	91	80	73	69	66	61	58	55	53	50	48	46	45	44	43	42	40	39	36	35
41	124	108	94	82	75	71	68	63	59	57	55	51	49	47	46	45	44	43	41	40	37	36
42	127	110	96	84	77	73	70	64	61	58	56	53	50	49	47	46	45	44	42	40	38	37
43	130	113	98	86	79	75	71	66	62	59	57	54	52	50	48	47	46	45	43	41	39	37
44	133	116	101	88	81	76	73	67	63	61	59	55	53	51	49	48	47	46	44	42	40	38
45	136	118	103	90	83	78	75	69	65	62	60	57	54	52	51	49	48	47	45	43	41	39
46	139	121	105	92	84	80	76	70	66	63	61	58	55	53	52	50	49	48	46	44	. 42	40
47	142	123	107	94	86	81	78	72	68	65	63	59	56	54	53	51	50	49	47	45	43	41

<sup>1)</sup> Rounded to the nearest whole number.

Table 11 - Elongation values  $^{1)}$  on  $4\sqrt{S_0}$  corresponding to those obtained on 50 mm gauge length

Actual elongation (%) on 50 mm				(	Corre	spone	ding e	longa		(%) o n squ					if cro	98-86	ction	al are	а			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	36	31	27	24	22	21	20	18	17	16	16	15	14	14	13	13	13	12	12	11	11	10
19	38	33	29	25	23	22	21	19	18	17	17	16	15	15	14	14	13	13	13	12	11	11
20	40	35	30	26	24	23	22	20	19	18 -	18	17	16	15	15	14	14	14	13	13	12	11
21	42	36	32	28	25	24	23	21	20	19	18	17	17	16	16	15	15	14	14	13	13	12
22	44	38	33	29	27	25	24	22	21	20	19	18	17	17	16	16	16	15	15	14	13	13
23	46	40	35	30	28	. 26	25	23	22	21	20	19	18	18	17	17	16	16	15	15	14	13
24	48	42	36	32	29	27	26	24	23	22	21	20	19	18	18	17	17	17	16	15	14	14
25	50	43	38	33	30	29	27	25	24	23	22	21	20	19	19	18	18	17	17	16	15	14
26	52	45	39	34	32	30	28	26	25	24	23	22	21	20	10	19	18	18	17	17	16	15
27	54	47	41	35	33	31	30	27	26	25	24	22	21	21	20	19	19	19	18	17	16	16
28	56	49	42	37	34	32	31	28	27	26	25	23	22	21	21	<b>2</b> 0	20	19	19	18	17	16
29	58	50	44	38	35	33	32	29	28	26	25	24	23	22	21	21	20	20	19	18	17	17
30	60	52	45	39	36	34	33	30	29	27	26	25	24	23	22	22	21	21	20	19	18	17
31	62	54	47	41	38	35	34	31	30	28	27	26	25	24	23	22	22	21	21	20	19	18
32	64	<b>5</b> 5	48	42	39	37	<b>3</b> 5	32	30	29	28	27	25	24	24	23	23	22	21	20	19	18
33	66	57	50	43	40	38	36	33	31	30	29	27	26	25	24	24	23	23	22	21	20	19
34	68	59	51	45	41	39	37	34	32	31	30	28	27	26	25	25	24	23	23	22	20	20
35	70	61	53	46	42	40	38	35	33	32	31	29	28	27	26	25	25	24	23	22	21	20
36	72	62	54	47	44	41	39	36	34	33	32	30	29	28	27	26	25	25	24	23	22	21
37	74	64	56	49	45	42	40	37	<b>3</b> 5	34	32	31	29	28	27	27	26	26	25	24	22	21
<sup>′</sup> 38	76	66	57	50	46	43	42	38	36	<b>3</b> 5	33	32	30	29	28	27	27	26	25	24	23	22
39	78	68	59	51	47	45	43	39	37	36	34	32	31	30	29	28	27	27	26	25	23	22
40	80	69	60	53	48	46	44	40	38	36	35	33	32	31	30	29	28	28	27	25	24	23
41	82	71	62	54	50	47	45	41	39	37	36	34	33	31	30	30	29	28	27	26	25	24
42	84	73	63	55	51	48	46	42	40	38	37	35	33	32	31	30	30	29	28	27	25	24
43	86	75	65	57	52	49	47	43	41	39	38	36	34	33	32	31	30	30	29	27	26	25
44	88	76	66	58	53	50	48	44	42	40	39	36	35	34	33	32	31	30	29	28	26	25
45	90	78	68	59	55	51	49	45	43	41	40	37	36	34	33	32	32	31	30	29	27	26
46	92	80	69	60	56	53	50	46	44	42	40	38	36	35	34	33	32	32	31	29	28	26
47	94	81	71	62	57	54	51	47	45	43	41	39	37	36	35	34	33	32	31	30	28	27

<sup>1)</sup> Rounded to the nearest whole number.

IS 3803 ( Part 1 ): 1989

Table 12 - Elongation values  $^{1)}$  on 4  $\sqrt{S_0}$  corresponding to those obtained on 80 mm gauge length

Actual elongation (%) on 80 mm				(	Corres	spond	ling e	longs	tion i	(%) o	n 4√ are m	$S_0$ ga	uge le tres i	ngth s:	if cro	88-88	ction	al are	a		· <u></u>	
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	24	21	18	16	15	14	13	12	11	11	11	10	9	9	9	9	8	8	8	8	7	7
11	26	23	20	17	16	15	14	13	13	12	12	11	10	10	10	10	9	9	9	8	8	8
12	29	25	22	19	17	16	16	14	14	13	13	12	11	11	11	10	10	10	10	9	9	8
13	31	27	23	20	19	18	17	16	15	14	14	13	12	12	12	11	11	11	10	10	9	9
14	33	29	25	22	20	19	18	17	16	15	15	14	13	13	12	12	12	12	11	11	10	10
15	36	31	27	24	22	21	20	18	17	16	16	15	14	14	13	13	13	12	12	11	11	10
16	38	33	29	25	23	22	21	19	18	17	17	16	15	15	14	14	14	13	13	12	12	11
17	41	35	31	27	25	23	22	21	19	19	18	17	16	16	15	15	14	14	14	13	12	12
18	43	37	33	28	26	25	24	22	21	20	19	18	17	16	16	16	15	15	14	14	13	12
19	45	39	34	30	28	26	25	23	22	21	20	19	18	17	17	16	16	16	15	14	14	13
20	48	42	36	31	29	27	26	24	23	22	21	20	19	18	18	17	17	17	15	15	14	14
21	50	44	38	33	30	29	27	25	24	23	22	21	20	19	19	18	18	17	17	16	15	14
22	52	46	40	35	32	30	29	27	25	24	23	22	21	20	20	19	19	18	18	17	16	15
23	55	48	42	36	33	31	30	28	26	25	24	23	22	21	20	20	19	19	18	18	17	16
24	57	50	43	38	<b>3</b> 5	33	31	29	27	26	25	24	23	22	21	21	20	20	19	18	17	17
25	60	52	45	39	36	34	33	30	29	27	26	25	24	23	22	22	21	21	20	19	18	17
26	62	54	47	41	38	36	34	31	30	28	27	26	25	24	23	22	22	21	21	20	19	18
27	64	56	49	42	39	37	35	33	31	29	28	27	26	25	24	23	23	22	22	21	19	19
28	67	58	51	44	41	38	37	34	32	31	29	28	27	26	25	24	24	23	22	21	20	19
29	69	60	52	46	42	40	38	35	33	32	30	29	28	27	26	25	24	24	23	22	21	20
30	72	62	54	47	44	41	39	36	34	33	32	30	28	27	27	26	25	25	24	23	22	21
31	74	64	56	49	45	42	41	37	35	34	33	31	29	28	28	27	26	26	25	24	22	21
32	76	66	58	50	46	44	42	39	36	35	34	32	30	29	28	28	27	26	25	24	23	22
33	79	68	60	52	48	45	43	40	38	36	35	33	31	30	29	29	28	27	26	25	24	23
34	81	71	61	53	49	47	45	41	39	. 37	36	34	32	31	30	29	29	28	27	26	24	23
35	83	73	63	<b>5</b> 5	51	48	46	42	40	38	37	35	33	32	31	30	30	29	28	27	25	24
36	86	75	65	57	52	49	47	43	41	39	38	36	34	33	32	31	30	30	29	27	26	25
37	88	77	67	58	54	51	48	45	42	40	39	37	35	34	33	32	31	31	29	28	27	25
38	91	79	69	60	55	52	50	46	43	41	40	38	36	<b>3</b> 5	34	33	32	31	30	29	27	26
39	93	81	70	61	57	53	51	47	44	43	41	39	37	36	35	34	33	32	31	30	28	27
40	95	83	72	63	58	55	52	48	46	44	42	40	38	37	35	35	34	33	32	30	29	28
41	98	85	74	64	59	56	54	50	47	45	43	41	39	38	36	35	35	34	33	31	29	28
42	100	87	76	66	61	58	55	51	48	46	44	42	40	38	37	36	35	35	33	32	30	29
43	103	89	78	68	62	59	56	52	49	47	45	43	41	39	38	37	36	36	34	33	31	30
44	105	91	79	69	<del>6</del> 4	60	58	53	50	48	46	44	42	40	39	38	37	36	35	34	32	30
45	107	93	81	71	65	62	59	54	51	49	47	45	43	41	40	39	38	37	36	34	32	31
46	110	95	83	72	67	63	60	56	52	50	48	46	44	42	41	40	39	38	37	35	33	32
47	112	98	85	74	68	64	62	57	54	51	49	47	45	43	42	41	40	39	37	36	34	32

<sup>1)</sup> Rounded to the nearest whole number.

Table 13 — Elongation values  $^{1)}$  on  $4\sqrt{S_0}$  corresponding to those obtained on 100 mm gauge length

Actual elongation (%)				(	Corre	spon	ding e	long				S <sub>0</sub> ga			if cro	)8S-S6	ction	al are	a			.,
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	47	41	36	31	29	27	26	24	23	22	21	20	19	18	18	17	17	16	16	15	14	14
19	50	43	38	33	30	29	27	25	24	23	22	21	20	19	19	18	18	17	17	16	15	14
20	53	46	40	35	32	30	29	27	25	24	23	22	21	20	20	19	19	18	18	17	16	15
21	55	48	42	36	34	32	30	28	26	25	24	23	22	21	21	20	20	19	18	18	17	16
22	58	50	44	38	35	33	32	29	28	26	25	24	23	22	22	21	20	20	19	18	17	17
23	60	53	46	40	37	35	33	31	29	28	27	25	24	23	22	22	21	21	20	19	18	17
24	63	55	48	42	38	<b>3</b> 6	35	32	30	29	28	26	25	24	23	23	22	22	21	20	19	18
25	66	57	50	43	40	38	36	33	31	30	29	27	26	25	24	24	23	23	22	21	20	19
26	68	59	52	45	42	39	38	35	33	31	30	28	27	26	25	25	24	24	23	22	21	20
27	71	62	54	47	43	41	39	<b>3</b> 6	34	32	31	30	28	27	26	26	25	25	24	23	21	20
28	74	64	56	49	45	42	40	37	35	34	32	31	29	28	27	27	26	26	25	24	22	21
29	76	66	58	50	46	44	42	39	36	35	34	32	30	29	28	28	27	26	25	24	23	22
30	79	69	60	52	48	45	43	40	38	36	35	33	31	30	29	29	28	27	26	25	24	23
31	81	71	62	54	50	47	45	41	39	37	36	34	32	31	30	30	29	28	27	26	25	24
32	84	73	64	55	51	48	46	43	40	38	37	35	33	32	31	. 30	30	29	28	27	25	24
33	87	76	66	57	53	50	48	44	41	40	38	36	35	33	32	31	31	30	29	28	26	25
34	89	78	68	59	54	51	49	45	43	41	39	37	36	34	33	32	32	31	30	29	27	26
35	92	80	70	61	56	53	51	47	44	42	41	38	37	35	34	33	33	32	31	29	28	27
36	95	82	72	62	58	54	52	48	45	43	42	39	38	36	35	34	33	33	32	30	29	27
37	97	85	74	64	59	56	53	49	46	44	43	40	39	37	36	35	34	34	32	31	29	28
38	100	87	76	66	61	57	55	51	48	46	44	42	40	38	37	36	<b>3</b> 5	35	33	32	30	29
39	102	89	78	68	62	59	56	52	49	47	45	43	41	39	38	37	36	36	34	33	31	30
40	105	92	80	69	64	60	58	53	50	48	46	44	42	40	39	38	37	36	35	34	32	30
41	108	94	82	71	66	62	59	55	52	49	48	45	43	41	40	39	38	37	36	34	33	31
42	110	96	84	73	67	63	61	56	53	50	49	46	44	42	41	40	39	38	37	35	33	32
43	113	98	86	75	69	65	62	57	54	52	50	47	45	43	42	41	40	39	38	36	34	33
44	116	101	88	76	70	66	64	59	55	53	51	48	46	44	43	42	41	40	39	37	35	33
45	118	103	90	78	72	68	<b>6</b> 5	60	57	54	52	49	47	45	44	43	42	41	40	38	36	34
46	121	105	92	80	74	69	<b>6</b> 6	61	58	55	53	50	48	46	45	44	43	42	40	39	<b>3</b> 6	35
47	124	108	94	81	75	71	68	63	59	56	54	51	49	47	46	45	44	43	41	39	37	36

<sup>1)</sup> Rounded to the nearest whole number.

Table 14 — Elongation values  $^{1)}$  on  $4\sqrt{S_0}$  corresponding to those obtained on 200 mm gauge length

Actual elongation (%) on 200 mm				(	Corre	spone	ding e	long	ation i	(%) o	n 4√ are m	S <sub>0</sub> ga	uge le tres i	ngth s:	if cr	)88- <b>5</b> 6	ction	nal are	8			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
18	62	54	47	41	38	36	34	32	30	29	28	26	25	24	23	23	22	22	.21	20	19	18
19	66	57	50	43	40	38	36	33	32	30	29	27	26	25	25	24	23	23	22	21	20	19
20	69	60	53	46	42	40	38	<b>3</b> 5	<b>3</b> 3	32	31	29	28	27	26	25	25	24	23	22	21	20
21	73	63	55	48	44	42	40	37	35	33	32	30	30	28	27	26	26	25	24	23	22	21
22	76	66	58	50	46	44	42	39	36	35	34	32	30	29	28	28	27	26	25	24	23	22
23	80	69	60	53	49	46	44	40	38	36	35	33	32	31	30	29	28	28	27	25	24	23
24	83	72	63	55	51	48	46	42	40	38	37	35	33	32	31	30	29	29	28	27	25	24
25	87	75	66	57	53	50	48	44	41	40	38	- 36	35	33	32	31	31	30	29	28	26	25
26	90	78	68	59	55	52	50	46	43	41	40	38	36	35	34	33	32	31	30	29	27	26
27	94	82	71	62	57	54	51	47	45	43	41	39	37	36	35	34	33	32	31	30	28	27
28	97	85	74	64	59	56	53	49	46	44	43	40	39	37	36	35	34	34	32	31	29	28
29	101	88	76	66	61	58	55	51	48	46	44	42	40	39	37	36	36	35	34	32	30	29
30	104	91	79	69	63	60	57	53	50	48	46	43	41	40	39	38	37	36	35	33	31	30
31	108	94	81	71	65	62	59∙	54	51	49	47	45	43	41	40	39	38	37	36	34	32	31
32	111	97	84	73	68	64	61	56	53	51	49	46	44	43	41	40	39	38	37	35	33	32
33	114	100	87	76	70	66	63	58	55	52	50	48	46	44	43	41	41	40	38	37	35	33
34	118	103	89	78	72	68	65	60	56	54	52	49	47	45	44	43	42	41	39	38	36	34
35	121	106	92	80	74	70	67	61	58	56	54	51	48	47	45	44	43	42	41	39	37	35
36	125	109	95	82	76	72	69	63	60	57	<b>5</b> 5	52	50	48	46	45	44	43	42	40	38	36
37	128	112	97	<b>8</b> 5	78	74	70	65	61	59	57	53	51	49	48	46	45	44	43	41	39	37
38	132	115	100	87	80	76	72	67	63	60	58	55	52	51	49	48	47	46	44	42	40	38
39	135	118	102	89	82	78	74	69	65	62	60	56	54	52	50	49	48	47	45	43	41	39
40	139	121	105	92	84	80	76	70	66	63	61	58	55	53	52	50	49	48	46	44	42	40
41	142	124	108	94	87	82	78	72	68	65	63	59	57	55	53	52	50	49	48	45	43	41
42	146	127	110	96	89	84	80	74	70	67	64	61	58	56	54	53	52	50	49	47 <sub>°</sub>	44	42
43	149	130	113	98	91	86	82	76	71	68	66	62	59	57	56	54	53	52	50	48	45	43
44	153	133	116	101	93	88	84	77	73	70	67	64	61	59	57	55	54	53	51	49	46	44
45	156	136	118	103	95	90	86	79	75	71	69	65	62	60	58	57	55	54	52	50	47	45
46	160	139	121	105	97	92	88	81	76	73	70	66	64	61	5 <del>9</del>	58	56	55	53	51	48	46
47	163	142	124	108	99	94	90	83	78	75	72	68	65	63	61	59	58	56	<b>2</b> 54	52	49	47

<sup>1)</sup> Rounded to the nearest whole number.

Table 15 — Elongation values  $^{1)}$  on 50 mm corresponding to those obtained on 5,65  $\sqrt{S_0}$  gauge length

Actual elongation (%) on $5,65\sqrt{S_0}$				C	orres	pond	ing el	onga		%) or					if cr	058-50	ection	nal are	a			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	6	7	8	9	9	10	11	11	12	13	13	14	14	15	16	16	16	17	17	18	19	20
11	6	7	8	10	10	11	12	13	13	14	14	15	16	17	17	18	18	18	19	20	21	22
12	7	8	9	10	11	12	13	14	14	15	16	17	17	18	19	19	20	20	21	22	23	24
13	8	9	10	11	12	13	14	15	16	16	17	18	19	20	20	21	21	22	22	23	25	26
14	8	9	11	12	13	14	15	16	17	18	18	19	20	21	22	22	23	23	24	25	27	28
15	9	10	11	13	14	15	16	17	18	19	20	21	22	23	23	24	24	25	26	27	29	30
16	9	11	12	14	15	16	17	18	19	20	21	22	23	24	25	25	26	27	28	29	31	32
17	10	11	13	15	16	17	18	19	21	21	22	24	25	26	26	27	28	28	29	31	33	34
18	10	12	14	16	17	18	19	21	22	23	24	25	26	27	28	29	29	30	31	33	34	36
19	11	13	14	17	18	19	20	22	23	24	25	26	28	29	29	30	31	32	33	34	36	38
20	12	13	15	17	19	20	21	23	24	25	26	28	29	30	31	32	33	33	35	36	38	40
21	12	14	16	18	20	21	22	24	25	27	27	29	30	32	33	33	34	<b>3</b> 5	36	38	40	42
22	13	15	17	19	21	22	23	25	27	28	29		_32	33	34	35	36	37	38	40	42	44
23	13	15	18	20	22	23	24	26	28	29	30	32	33	35	36	37	37	38	40	42	44	46
24	14	16	18	21	23	24	25	27	29	30	31	33	35	36	37	38	39	40	41	43	46	48
25	14	17	19	<b>22</b>	24	25	26	28	30	32	<b>3</b> 3	35	36	38	39	40	41	42	43	45	48	50
26	15	17	20	23	25	26	27	30	31	33	34	36	38	39	40	41	42	43	45	47	50	52
27	16	18	21	24	26	27	28	31	33	34	35	37	39	41	42	43	44	45	47	49	52	54
28	16	19	21	24	27	28	29	32	34	<b>3</b> 5	37	39	41	42	43	45	46	47	48	51	54	56
29	17	19	22	25	28	29	30	33	35	37	38	40	42	44	45	46	47	48	50	52	55	58
30	17	20	23	26	28	30	32	34	36	38	39	42	43	45	47	48	49	50	52	54	57	60
31	18	21	24	27	29	31	33	35	37	39	41	43	45	47	48	49	51	52	54	56	59	62
32	18	21	24	28	30	32	34	36	39	40	42	44	46	48	50	51	52	53	55	58	61	64
33	19	22	25	29	31	33	35	38	40	42	43	46	48	<b>5</b> 0	51	53	54	55	57	60	63	66
34	20	23	26	30	32	34	36	39	41	43	44	47	49	51	53	54	55	57	59	61	65	68
35	20	23	27	31	33	35	37	40	42	44	46	49	51	53	54	56	57	58	60	63	67	70
36	21	24	27	31	34	36	38	41	43	45	47	50	52	54	56	57	59	60	62	65	69	72
37	21	25	28	32	35	37	39	42	45	47	48	51	54	56	57	59	60	62	64	67	71	74
38	22	25	29	33	36	38	40	43	46	48	50	53	55	57	59	61	62	63	66	69	73	76
39	23	26	30	34	37	39	41	44	47	49	51	54	57	59	60	62	64	65	67	70	75	78
40	23	27	30	35	38	40	42	46	48	50	52	55	58	60	62	64	65	67	69	72	77	80
41	24	27	31	36	39	41	43	47	49	52	54	57	59	62	64	65	67	68	71	74	78	82
42	24	28	32	37	40	42	44	48	51	53	55	58	61	63	65	67	68	70	73	76	80	84
43	25	29	33	38	41	43	45	49	52	54	56	60	62	65	67	68	70	72	74	78	82	86
44	25	29	34	38	42	44	46	50	53	56	58	61	64	66	68	70	72	73	76	79	84	88
45	25	30	34	39	43	45	47	51	54	57	59	62	65	68	70	72	73	75	78	81	86	90
46	27	30	35	40	44	46	48	52	56	58	60	64	67	69	71	73	75	77	79	83	88	92
47	27	31	36	41	45	47	49	54	57	59	62	65	68	71	73	75	77	78	81	85	90	94

<sup>1)</sup> Rounded to the nearest whole number.

Table 16 — Elongation values  $^{1)}$  on 80 mm corresponding to those obtained on 5,65  $\sqrt{S_0}$  gauge length

Actual elongation (%) on 5,65 $\sqrt{S_0}$				С	orres	pond	ing el	onga		%) or					if cr	OSS-8(	ectio	nal are	98		-	
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	5	5	6	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	14	15	16	17
11	5	6	7	- 8	9	9	10	10	11	12	12	13	13	14	14	15	15	15	16	16	17	18
12	6	7 -	8	9	9	10	10	11	12	13	13	14	14	15	15	16	16	17	17	18	19	20
13	6	7	8	9	10	11	11	12	13	14	14	15	16	16	17	17	18	18	19	19	21	22
14	7	8	9	10	11	12	12	13	14	15	15	16	17	17	18	18	19	19	20	21	22	23
15	7	8	9	11	12	12	13	14	15	16	16	17	18	19	19	20	20	21	21	22	24	25
16	8	9	10	12	13	13	.14	15	16	17	17	18,	19	20	21	21	22	22	23	24	25	27
17	8	9	11	12	13	14	15	16	17	18	18	20	20	21	22	22	23	23	24	25	27	28
18	9	10	11	13	14	15	16	17	18	19	20	21	22	22	23	24	24	25	26	27	29	30
19	9	10	12	14	15	16	17	18	19	20	21	22	23	24	24	25	26	26	27	28	30	31
20	10	11	13	14	16	17	17	19	20	21	22	23	24	25	26	26	27	28	29	30	32	33
21	10	12	13	15	17	17	18	20	21	22	23	24	25	26	27	28	28	29	30	31	33	35
22	11	12	14	16	17	18	19	21	22	23	24	25	26	27	28	29	<b>3</b> 0	30	31	33	35	36
23	11	13	15	17	18	19	20	22	23	24	25	26	28	29	30	30	31	32	33	34	36	38
24	11	13	15	17	19	20	21	23	24	25	26	28	29	30	31	32	32	33	34	36	38	40
25	12	14	16	18	20	21	22	24	25	26	27	29	30	31	32	33	34	34	36	37	40	41
26	12	14	16	19	20	22	23	25	26	27	28	30	31	32	33	34	35	36	37	39	41	43
27	13	15	17	20	21	22	24	25	27	28	29	31	32	34	35	36	36	37	39	40	43	45
28	13	15	18	20	22	23	24	26	28	29	30	32	34	35	36	37	38	39	40	42	44	46
29	14	16	18	21.	23	24	25	27	29	30	31	33	35	36	37	38	39	40	41	43	46	48
30	14	16	19	22	24	25	26	28	30	31	33	34	36	37	39	40	41	41	43	45	48	50
31	15	17	20	22	24	26	27	29	31	32	34	36	37	39	40	41	42	43	44	46	49	51
32	15	18	20	23	25	27	28	30	32	33	35	37	38	40	41	42	43	44	46	48	51	53
33	16	18	21	24	26	27	29	31	33	35	36	38	40	41	42	44	45	46	47	49	52	55
34	16	19	21	25	27	28	30	32	34	36	37	39	41	42	44	45	46	47	49	51	54	56
35	17	19	22	25	28	29	30	33	35	37	38	40	42	44	45	46	47	48	50	52	55	58
36	17	20	23	26	28	30	31	34	36	38	39	41	43	45	46	48	49	50	52	54	57	60
37	18	20	23	27	29	31	32	35	37	39	40	43	44	46	48	49	50	51	53	55	59	61
38	18	21	24	28	30	32	33	36	38	40	41	44	46	47	49	50	51	52	54	57	60	63
39	19	21	25	28	31	32	34	37	39	41	42	45	47	49	50	51	53	54	56	58	62	65
40	19	22	25	29	31	33	35	38	40	42	43	46	48	50	51	53	54	55	57	60	63	66
41	20	23	26	30	32	34	36	39	41	43	44	47	49	51	53	54	55	57	59	61	65	68
42	20	23	27	30	33	35	37	40	42	44	46	48	50	52	54	55	57	58	60	63	67	70
43	21	24	27	31	34	36	37	41	43	45	47	49	52	54	55	57	58	59	62	64	68	71
44	21	24	28	32	35	37	38	42	44	46	48	51	53	55	57	58	59	61	63	66	70	73
45	22	25	28	33	35	37	39	42	45	47	49	52	54	56	58	59	61	62	64	67	71	75
46	22	25	29	33	36	38	40	43	46	48	50	53	55	57	59	61	62	63	66	69	73	76
47	22	26	30	34	37	39	41	44	47	49	51	54	56	59	60	62	63	65	67	70	74	78

<sup>1)</sup> Rounded to the nearest whole number.

Table 17 — Elongation values  $^{1)}$  on 100 mm corresponding to those obtained on 5,65  $\sqrt[3]{S_0}$  gauge length

Actual elongation (%) on 5,65 $\sqrt{S_0}$			-	C	orres	pondi	ng el	onga		%) on		_	-	-	h if c	ross-s	ectio	nai ar	<b>ea</b>			
gauge length	5	10	20	. 40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	4	5	6	7	7	8	8	9	9	10	10	11	11	11	12	12	12	13	13	14	14	15
11	5	6	6	7	8	8	9	9	10	11	11	12	12	13	13	13	14	14	14	15	16	17
12 .	5	6	7	8	9	9	10	10	11	11	12	13	13	14	14	14	15	15	16	16	17	18
13	6	7	8	9	9	10	10	11	12	12	13	14	14	15	15	16	16	16	17	18	19	20
14	6	7	8	9	10	11	11	12	13	13	14	15	15	16	16	17	17	18	18	19	20	21
15	7	8	9	10	11	11	12	13	14	14	15	16	16	17	18	18	19	19	20	21	22	23
16	7	8	9	11	12	12	13	14	15	15	16	17	18	18	19	19	20	20	21	22	23	24
17	7	9	10	11	12	13	14	. 15	16	16	17	18	19	19	20	21	21	21	22	23	25	26
18	8	9	10	12	13	14	14	16	16	17	18	19	20	21	21	22	22	23	24	25	26	27
19	8	10	11	13	14	14	15	16	17	18	19	20	21	22	22	23	23	24	25	26	28	29
20	9	10,	12	13	14	15	16	17	18	19	20	21	22	23	24	24	25	25	26	27	29	30
21	9	11	12	14	15	16	17	18	19	20	21	22	23	24	25	25	26	27	27	29	30	32
22	10	11	13	15	16	17	18	19	20	21	22	23	24	25	26	27	27	28	29	30	32	33
23	10	12	13	15	17	18	18	20	21	22	23	24	25	26	27	<b>28</b> .	28	29	30	31	33	35
24	10	12	14	16	17	18	19	21	22	23	24	25	26	27	28	29	30	30	31	33	35	36
25	11	13	14	17	18	19	20	22	23	24	25	26	27	28	29	30	31	32	33	34	36	38
26	11	13	15	17	19	20	21	22	24	25	26	27	29	30	31	31	32	33	34	36	38	39
27	12	14	16	18	19	21	21	23	25	26	27	28	30	31	32	33	33	34	35	37	39	41
28	12	14	16	19	20	21	22	24	26	27	28	29	31	32	33	34	35	35	37	38	41	42
29	13	15	17	19	21	22	23	25	27	28	29	30	32	33	34	35	36	37	38	40	42	44
30	13	15	17	20	22	23	24	26	27	29	30	32	33	34	35	<b>3</b> 6	37	38	39	41	43	45
31	14	16	18	21	22	24	25	27	28	30	31	33	34	35	36	37	38	39	41	42	45	47
32	14	16	18	21	23	24	25	28	29	31	32	34	35	36	38	39	40	40	42	44	46	49
33	14	17	19	22	24	25	26	28	30	32	33	35	36	38	39	40	41	42	43	45	48	50
34	15	17	20	23	24	26	27	29	31	33	34	36	37	39	40	41	42	43	44	. 47	49	52
35	15	18	20	23	25	27	28	30	32	33	35	37	.38	40	41	42	43	44	46	48	51	53
36	16	18	21	24	26	27	29	31	33	34	36	38	40	41	42	43	44	45	47	49	52	55
37	16	19	21	25	27	28	29	32	34	35	37	39	41	42	43	45	46	47	48	51	54	56
38	17	19	22	25	27	29	30	33	35	36	38	40	42	43	45	46	47	48	50	52	55	58
39	17	20	23	26	28	30	31	34	36	37	39	41	43	44	46	47	48	49	51	53	57	59
40	17	20	23	27	29	30	32	35	37	38	40	42	44	46	47	48	49	50	52	55	58	61
41	18	21	24	<b>2</b> 7	29	31	33	35	37	39	41	43	45	47	48	49	51	52	54	56	59	62
42	18	21	24	28	30	32	33	36	38	40	42	44	46	48	49	51	52	53	55	57	61	64
43	19	22	25	29	31	33	34	37	39	41	43	45	47	49	51	52	53	54	56	59	62	65
44	19	22	25	29	32	34	35	38	40	42	44	46	48	50	52	53	54	56	58	60	64	67
45	20	23	26	30	32	34	36	39	41.	43	45	47	49	51	53	54	56	57	59	62	65	68
46	20	23	27	30	33	35	37	40	42	44	46	48	51	52	54	56	57	58	60	63	67	70
47	21	24	27	31	34	36	37	41	43	45	47	49	52	54	55	57	58	59	62	64	68	71

<sup>1)</sup> Rounded to the nearest whole number.

Table 18 — Elongation values  $^{1)}$  on 200 mm corresponding to those obtained on  $5,65\sqrt{S_0}$  gauge length

Actual elongation (%) on $5,65\sqrt{S_0}$				C	orres	pondi	ng el	ongat		%) on n squ					h if cı	/OSS-S	ectio	nal ar	68			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	3	4	4	5	5	6	6	7	7	7	8	8	8	9	9	9	9	10	10	10	11	11
11	4	4	- 5	6	- 6	6	7	7	8	8	8	9	9	9	10	10	10	11	11	11	12	13
12	4	5	5	6	7	7	7	8	8	9	9	10	10	10	11	11	11	11	12	12	13	14
13	4	5	6	7,	7	8	8	9	9	9	10	10	11	11	12	12	12	12	13	13	14	15
14	5	5	6	7	. 8	8	.8	9	10	10	11	11	12	12	12	13	13	13	14	15	15	16
15	.5	6	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	14	15	16	16	17
16	5	6	.7	8	9	9	10	10	11	12	12	13	13	14	14	15	15	15	16	17	18	18
17	6	6	7	9	9	10	10	11	12	12	13	14	14	15	15	16	16	<b>16</b>	17	18	19	20
18	6	7	8	9	10	10	-11	12	12	13	14	14	15	16	16	16	17	17	18	19	20	21
19	6	7	8	10	10	11	. 11	12	13	14	14	15	16	16	17	17	18	18	19	20	21	22
20	7	8	9	10	11	12	12	13	14	14	15	16	17	17	18	18	19	19	20	21	22	23
21	7	8	9	11	11	12	13	14	15	15	16	17	17	18	19	19	20	20	21	22	23	24
22	7	8	10	11	12	13	13	14	15	16	17	18	18	19	20	20	21	21	22	23	24	25
23	8	9	10	12	13	13	14	15	16	17	17	18	19	20	20	21	22	22	23	24	25	26
24	8	9	10	12	13	14	14	16	17	17	18	19	20	21	21	22	22	23	24	25	26	28
25	8	10	11	13	14	14	15	16	17	18	19	20	21	22	22	23	23	24	25	26	27	29
26	9	10	11	13	14	15	16	17	18	19	20	21	22	22	23	24	24	25	26	27	29	30
27	9	10	12	14	15	16	16	18	19	20	20	21	22	23	24	25	25	26	27	28	30	31
28	9	11	12	14	15	16	17	18	19	20	21	22	23	24	25	26	26	27	28	29	31	32
29	10	11	13	15	16	17	17	19	20	21	22	23	24	25	26	27	27	28	29	30	32	33
30	10	11	13	15	16	17	- 18	20	21	22	23	24	25	26	27	27	28	29	30	31	33	34
31	10	12	14	16	17	18	19	20	21	22	23	25	26	27	28	28	29	30	31	32	34	36
32	11	12	14	16	17	18	19	21	22	23	24	25	27	28	28	29	30	31	32	33	35	37
33	11	13	14	17	18	19	20	22	23	24	25	26	27	28	29	30	31	32	33	34	36	38
34	11	13	15	17	19	20	21	22	24	25	26	27	28	29	30	31	32	33	34	35	37	39
35	12	13	15	18	19	20	21	23	24	25	26	28	29	30	31	32	33	33	35	36	38	40
36	12	14	16	18	20	21	22	24	25	26	27	29	30	31	32	33	34	34	36	37	40	41
37	12	14	16	19	20	21	22	24	26	27	28	29	31	32	33	34	35	35	37	38	41	43
38	13	14	17	19	21	22	23	25	26	28	29	30	32	33	34	35	36	36	38	39	42	44
39	13	15	17	20	21	23	24	26	27	28	29	31	32	34	35	36	37	37	39	40	43	45
40	13	15	17	20	22	23	24	26	28	29	30	32	33	35	<b>36</b> -	37	37	38	40	41	44	46
40 41	14	16	18	21	22	24	25	27	28	30	31	33	34	35	37	37	38	39	41	43	45	47
42	14	16	18	21	23	24	25	27	29	30	32	33	35	36	.37	38	39	40	42	44	46	48
43	14	16	19	22	23	25	26	28	30	31	32	34	36	37	38	39	40	41	43	45	47	49
44	15	17	19	22	24	25	27	29	30	32	33	35	37	38	39	40	41	42	44	46	48	51
45	15	17	20	23	25	26	27	29	31	33	34	36	37	39	40	41	42	43	45	47	49	52
45 46	15	18	20	23	25 25	27	28	30	32	33	35	37	38	40	41	42	43	44	46	48	51	53
40	16	18	21	24	26	27	28	31	33	34	35	37	39	41	42	43	44	45	47	49	52	54
7/	J 10	10	<b>4</b> 1	_ 24	20		20	31	33		30	٥,	33	_ +1	74	70	77	70	7/		JZ	

<sup>1)</sup> Rounded to the nearest whole number.

Table 19 — Elongation values  $^{1)}$  on 50 mm corresponding to those obtained on  $4\sqrt{S_0}$  gauge length

Actual elongation (%) on $4\sqrt{S_0}$				C	orres	pond	ing e	longa		%) oi		_	-	_	if cr	088-8	ectio	nai are	a			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	.900	1 000	1 200	1 500	2 000	2 500
10	5	6	7	8	8	9	9	10	10	11	11	12	13	13	13	14	14	14	15	16	17	17
11	6	6	7	8	9	10	10	11	12	12	13	13	14	14	15	15	16	16	17	17	18	19
12	6	7	8	9	10	10	11	12	13	13	14	14	15	16	16	17	17	17	18	19	20	21
13	7	7	9	10	11	11	12	13	14	14	15	16	16	17	18	18	18	19	20	20	22	23
14	7	8	9	11	12	12	13	14	15	15	16	17	18	18	19	19	20	20	21	22	23	24
15	8	9	10	11	12	13	14	15	16	16	17	18	19	20	20	21	21	22	23	24	25	26
16	8	9	11	12	13	14	15	16	17	18	18	19	20	21	22	22	23	23	24	25	27	28
17	9	10	11	13	14	15	16	17	18	19	19	21	21	22	23	24	24	25	26	27	28	30
18	9	10	12	14	15	16	16	18	19	20	20	22	23	24	24	25	26	26	27	28	30	31
19	10	11	13	14	16	17	17	19	20	21	22	23	24	25	26	26	27	28	29	30	32	33
20	10	12	13	15	17	17	18	20	21	22	23	24	25	26	27	28	28	29	30	31	33	35
21	11	12	14	16	17	18	19	21	22	23	24	25	26	27	28	29	30	30	32	33	35	37
22	11	13	15	17	18	19	20	22	23	24	25	27	28	29	30	30	31	32	33	35	37	38
23	12	13	15	18	19	20	21	23	24	25	26	28	29	30	31	32	33	33	<b>3</b> 5	36	38	40
24	12	14	16	18	20	21	22	24	25	26	, <b>2</b> 7	29	30	31	32	33	34	35	36	38	40	42
25	13	14	17	19	21	22	23	25	26	27	28	30	32	33	34	35	35	36	38	39	42	44
26	13	15	17	20	21	23	24	26	27	29	30	31	33	34	35	36	37	38	39	41	43	45
27	14	16	18	21	22	24	25	27	28	30	31	33	34	35	36	37	38	39	41	42	45	47
28	14	16	19	21	23	24	26	28	29	31	32	34	35	37	38	39	40	41	42	44	47	49
29	15	17	19	22	24	25	27	29	30	32	33	35	37	38	39	40	41	42	44	46	48	50
30	15	17	20	23	25	26	27	30	31	33	34	36	38	39	40	42	43	43	45	47	50	52
31	16	18	21	24	26	27	28	31	33	34	35	37	39	41	42	43	44	45	47	49	52	54
32	16	18	21	24	26	28	29	32	34	35	36	39	40	42	43	44	45	46	48	50	53	56
33	17	19	22	25	27	29	30	33	35	36	38	40	42	43	45	46	47	48	50	52	55	57
34	17	20	23	26	28	30	31	34	36	37	39	41	43	44	46	47	48	49	51	53	57	59
35	18	20	23	27	29	31	32	35	37	38	40	42	44	46	47	48	50	51	53	55	58	61
36	18	21	24	27	30	31	33	36	38	40	41	43	45	47	49	50	51	52	54	57	60	63
37	19	21	25	28	31	32	34	37	39	41	42	45	47	48	50	51	52	54	56	58	62	64
38	19	22	25	29	31	33	35	38	40	42	43	46	48	50	51	53	54	55	57	60	63	66
39	20	22	26	30	32	34	36	39	41	43	44	47	49	51	53	54	55	56	59	61	65	68
40	20	23	26	30	33	35	37	40	42	44	46	48	50	52	54	55	57	58	60	63	67	70
41	21	24	27	31	34	36	37	41	43	45	47	49	52	54	55	57	58	59	62	64	68	71
42	21	24	28	32	35	37	38	42	44	46	48	51	53	55	57	58	60	61	63	66	70	73
43	22	25	28	33	35	38	39	43	45	47	49	52	54	56	58	60	61	· <b>62</b>	<b>6</b> 5	68	72	75
44	, 22	25	29	33	36	38	40	44	46	48	50	53	55	58	59	61	62	64	66	69	73	77
45	23	26	30	34	37	39	41	45	47	49	51	54	57	59	61	62	64	65	68	71	75	78
46	23	27	30	35	38	40	42	46	48	51	52	55	58	60	62	64	65	67	69	72	77	80
47	24	27	31	36	39	41	43	47	49	52	54	57	59	61	63	65	67	68	71	74	78	82

<sup>1)</sup> Rounded to the nearest whole number.

Table 20 — Elongation values  $^{1)}$  on 80 mm corresponding to those obtained on  $4\sqrt{S_0}$  gauge length

			•																	_		
Actual elongation (%) on $4\sqrt{S_0}$				C	Corres	pond	ing e	longa		%) or		_	-	_	if cr	OS\$-8(	ectio	nal ar	9a .			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	4	5	5	6	7	7	8	8	9	9	9	10	10	11	11	11	12	12	12	13	14	14
11	5	5	6	7	8	8	8	9	10	10	10	11	11	12	12	13	13	13	14	14	15	16
12	5	6	7	8	8	9	9	10	10	11	11	12	13	13	13	14	14	14	15	16	17	17
13	5	6	7	8	9	9	10	11	11	12	12	13	14	14	15	15	15	16	16	17	18	19
14	6	7	8	9	10	10	11	11	12	13	13	14	15	15	16	16	16	17	17	18	19	20
15	6	7	8	9	10	11	11	12	13	14	14	15	16	16	17	17	18	18	19	20	21	22
16	7	8	9	10	11	12	12	13	14	15	15	16	17	17	18	18	19	19	20	21	22	23
17 18	7	8 9	9 10	11 11	12 12	12 13	13 14	14 15	15 16	15 16	16 17	17 18	. 18 19	18	19 20	20 21	20 21	20	21 22	22	23	25 26
19	8	9	10	12	13	14	14	16	17	17	18	19	20	20 21	21	22	22	22 23	24	23 25	25 26	20 27
	8	_			-														-			
20 21	9	10 10	11 12	13 13	14 14	14 15	15 16	16 17	17 18	18 19	19 20	20 21	21 22	22 23	22 23	23 24	24 25	24	25 26	26	28	29
22	9	11	12	14	15	16	17	18	19	20	21	22	23	23 24	25 25	24 25	26	25 26	20 27	27 29	29 30	30 32
23	10	11	13	15	16	17	17	19	20	21	22	23	24	25	26	26	27	28	29	30	32	33
24	10	11	13	15	16	17	18	20	21	22	23	24	25	26	27	28	28	29	30	31	33	35
25	10	12	14	16	17	18	19	21	22	23	24	25	26	27	28	29	29	30	31	33	34	36
26	11	12	14	16	18	19	20	21	23	24	25	26	27	28	29	30	31	31	32	34	36	37
27	11	13	15	17	18	20	22	22	23	25	25	27	28	29	30	31	32	32	34	35	37	39
.28	12	13	.15	18	19	20	21	23	24	25	26	28	29	30	31	32	33	34	35	36	39	40
29	12	14	16	18	20	21	22	24	25	26	<b>2</b> 7	29	30	31	32	33	34	35	36	38	40	42
30	12	14	16	19	21	22	23	25	26	27	28	30	31	33	34	34	35	36	37	39	41	43
31	13	15	17	20	21	22	23	25	27	28	29	31	32	34	35	36	36	37	39	40	43	45
32	13	15	18	20	22	23	24	26	28	29	30	32	33	35	36	37	38	38	40	42	44	46
33 34	14 14	16	18	21	23	24	25	27	29	30	31	33	34	36	37	38	39	40	41	43	46	48
= :		16	19	21	23	25	26	28	30	31	32	34	36	37	38	39	40	41	42	44	47	49
35	15	17	19	22	24	25	27	29	30	32	33	35	37	38	39	40	41	42	44	46	48	50
36 37	15	17	20	23	25	26	27	30	31	33	34	36	38	39	40	41	42	43	45	47	50	52
37 38	15 16	18 18	20 21	23 24	25 26	27 28	28 29	30 31	32	34 35	35	37	38	40	41	42	43	44	46	48	51	53
39	16	19	21	2 <del>4</del> 25	20 27	28 28	30	32	33 34	35	36 37	38 39	40 41	41 42	42 44	44 45	45 46	46 47	47 49	<b>49</b> 51	52 54	55 56
																	-					
40 41	17 17	19 20	22 23	25 26	27 28	29 30	30 31	33 34	35 36	36 37	38 39	40 41	42 43	43 44	45 46	46	47 48	48	50	52	55 57	58 50
42	17	20	23 23	<sup>-</sup> 26	28 29	30	32	34	30 37	37 38	39 40	42	43 44	44 46	46 47	47 48	48 49	49 50	51 52	53 55	57 58	59 61
43	18	21	24	27	29	31	33	35	37	39	41	43	45	47	48	49	51	50 52	54	56	59	62
44	18	. 21	24	28	30	32	33	36	38	40	42	44	46	48	49	51	52	53	55	57	61	63
45	19	22	25	28	31	33	34	37	39	41	42	45	47	49	50	52	53	54	56	59	62	65
46	19	22	25	29	31	33	35	38	40	42	43	46	48	50	51	53	54	55	57	60	63	66
47	20	22	26	30	32	34	36	39	41	43	44	47	49	51	53	54	55	56	59	61	65	68

<sup>1)</sup> Rounded to the nearest whole number.

Table 21 - Elongation values  $^{1)}$  on 100 mm corresponding to those obtained on  $4\sqrt{S_0}$  gauge length

Actual elongation (%) on $4\sqrt{S_0}$				С	Orres	pondi	ing el	ongat		%) on a squa					h if c	'0 <b>3</b> 8-9	ectio	nal ar	<b>0</b> 8			
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	4	4	5	6	6	7	7	8	8	8	9	9	10	10	10	10	11	11	11	12	13	15
11	4	5	6	6	7	7	8	8	9	9	9	10	11	11	11	12	12	12	13	13	14	15
12	5	5	6	7	8	8	8	9	10	10	10	11	11	12	12	13	- 13	13	14	14	15	16
13	5	6	7	7	8	9	9	10	10	11	11	12	12	13	13	14	14	14	15	15	16	17
14	5	6	7	8	9	9	10	11	11	12	12	13	13	14	14	15	15	15	16	17	18	18
15	6	7	8	9	9	10	10	11	12	12	13	14	14	15	15	16	16	16	17	18	19	20
16	6	7	8	9	10	11	11	12	13	13	14	15	15	16	16	17	17	18	18	19	20	21
17	6	7	9	10	11	11	12	13	14	14	15	16	16	17	17	18	18	19	19	20	21	22
18	7	8	9	10	11	12	12	14	14	15	16	16	17	18	18	19	19	20	20	21	23	24
19	7	8	10	11	12	13	13	14	15	16	16	17	18	19	19	20	20	21	22	23	24	25
20	8	9	10	12	13	13	14	15	16	17	17	18	19	20	20	21	21	22	23	24	25	26
21	8	9	11	12	13	14	15	16	17	17	18	19	20	21	21	22	23	23	24	25	26	28
22	8	10	11	13	14	15	15	17	18	18	19	20	21	22	22	23	24	24	25	26	28	29
23	9	10	12	13	14	15	16	17	18	19	20	21	22	23	24	24	25	25	26	27	29	30
24	9	10	12	14	15	16	17	18	19	20	21	<b>22</b>	23	24	25	25	26	26	27	29	30	32
25	10	11	13	14	16	17	17	19	20	21	22	23	24	25	26	26	27	27	28	30	32	33
26	10	11	13	15	16	17	17	18	20	21	22	24	25	26	27	27	28	29	30	31	33	34
27	10	12	14	16	17	18	19	20	21	22	23	25	26	27	28	28	29	30	31	32	34	36
28	11	12	14	16	18	19	19	21	22	23	24	26	27	28	29	29	30	31	32	33	35	37
29	11	13	15	17	18	19	20	22	23	24	25	27	28	29	30	30	31	32	33	35	37	38
30	11	13	15	17	19	20	21	23	24	25	26	27	29	30	31	31	32	33	34	36	38	40
31	12	14	16	18	19	21	21	23	25	26	27	28	30	31	32	33	33	34	35	37	39	41
32	12	14	16	18	20	21	22	24	25	27	28	29	31	32	33	34	34	35	36	38	40	42
33	13	14	17	19	21	22	23	25	26	27	28	30	32	33	34	35	35	36	38	39	42	44
34	13	15	17	20	21	23	24	26	27	28	29	31	32	34	<b>3</b> 5	36	37	37	39	40	43	45
35	13	15	18	20	22	23	24	26	28	29	30	32	33	35	36	37	38	38	40	42	44	46
36	14	16	18	21	23	24	25	27	29	30	31	33	34	36	37	38	39	40	41	43	45	47
37	14	16	19	21	23	25	26	28	29	31	32	34	35	37	38	39	40	41	42	44	47	49
38	14	17	19	22	24	25	26	29	30	32	33	35	36	38	39	40	41	42	43	45	48	50
39	15	17	20	22	24	26	27	29	31	32	34	36	37	39	40	41	42	43	44	46	49	51
40	15	17	20	23	25	26	28	30	32	33	35	37	38	40	41	42	43	44	46	48	50	53
41	16	18	21	24	26	27	28	31	33	34	35	37	39	41	42	43	44	45	47	49	52	54
42	16	18	21	24	26	28	29	32	33	35	36	38	40	42	43	44	45	46	48	50	53	55
43	16	19	22	25	27	28	30	32	34	36	37	39	41	43	44	45	46	47	49	51	54	57
44	17	19	22	25	28	29	30	33	35	37	38	40	42	44	45	46	47	48	50	52	55	58
45	17	20	23	26	28	30	31	34	36	37	39	41	43	45	46	47	48	49	51	54	57	59
46	18	20	23	27	29	30	32	35	37	38	40	42	44	46	47	48	49	51	52	55	58	81
47	18	21	24	27	29	31	33	35	37	39	41	43	45	47	48	49	51	52	54	56	59	62

<sup>1)</sup> Rounded to the nearest whole number.

Table 22 — Elongation values  $^{1)}$  on 200 mm corresponding to those obtained on  $4\sqrt{S_0}$  gauge length

Actual elongation (%) on $4\sqrt{S_0}$	Corresponding elongation (%) on 200 mm gauge length if cross-sectional area in square millimetres is:																					
gauge length	5	10	20	40	60	80	100	150	200	250	300	400	500	600	700	800	900	1 000	1 200	1 500	2 000	2 500
10	3	3	4	4	5	5	5	6	6	6	7	7	7	8	8	8	8	8	9	9	10	10
11	3	4	4	. 5	5	6	6	6	7	7	7	8	8	8	9	9	9	9	9	10	11	11
12	3	4	5	5	6	6	. 6	7	7	8	8	8	9	9	9	10	10	10	10	11	11	12
13	4	4	5	6	6	7	7	7	8	8	9	9	9	10	10	10	11	11	11	12	12	13
14	4	5	5	6	7	7	7	8	8	9	9	10	10	11	11	11	11	12	12	13	13	14
15	4	5	6	. 7	7	8	8	9	9	9	10	10	11	11	12	12	. 12	12	13	14	14	15
16	5	5	6	7	8	8	8	9	10	10	10	11	12	12	12	13	13	13	14	14	15	16
17	5	6	6	7	- 8	9	9	10	10	11	11	12	12	13	13	14	14	14	15	15	16	17
18	5	6	7	8	9.	9	9	10	11	11	12	12	13	14	14	14	15	15	16	16	17	18
19	5	6	7	8	9	10	10	11	11	12	12	13	14	14	15	15	15	16	16	17	18	19
20	6	7	8	9	9	10	10	11	12	13	13	14	14	15	15	16	16	17	17	18	19	20
21	6	7	8	9	10	11	11	12	13	13	14	15	15	16	16	17	17	17	18	19	20	21
22	6	7	8	10	10	11	12	13	13	14	14	15	16	17	17	18	18	18	19	20	21	22
23	7	8	9	10	11	12	12	13	14	15	15	16	17	17	18	18	19	19	20	21	22	23
24	7	8	9	10	11	12	13	14	14	15	16	17	17	18	19	19	20	20	21	22	23	24
25	7	8	10	11	12	13	13	14.	15	16	16	17	18	19	19	20	20	21	22	23	24	25
26	7	9	10	11	12	13	14	15	16	16	17	18	19	20	20	21	21	22	22	23	25	26
27	8	9	10	12	13	14	14	15	16	17	18	19	20	20	21	21	22	22	23	24	26	27
28	8	9	11	12	13	14	15	16	17	18	18	19	20	21	22	22	23	23	24	25	27	28
29	_8	10	11	13	14	15	15	17	17	18	19	20	21	22	22	23	24	24	25	26	28	29
30	9	10	11	13	14	15	16	17	18	19	20	21	22	23	23	24	24	25	26	27	29	30
31	9	10	12	14	15	16	16	18	19	20	20	21	22	23	24	25	25	26	27	28	30	31
32	9	11	12	14	15	16	17	18	19	20	21	22	23	24	25	25	26	27	28	29	31	32
33	10	11	13	14	16	17	17	19	20	21	22	23	24	25	26	26	27	27	28	30	32	33
34	10	11	13	15	16	17	18	19	21	21	22	24	25	26	26	27	28	28	29	31	32	34
35	10	12	13	15	17	18	18	20	21	22	23	24	25	26	27	28	29	29	30	32	33	35
36	10	12	14	16	17	18	19	20	22	23	24	25	26	27	28	29	29	30	31	32	34	36
37	11	12	14	16	18	19	19	21	22	23	24	26	27	28	29	29	30	31	32	33	35	37
38	11	13	14	17	18	19	20	22	23	24	25	26	28	29	29	30	31	32	33	34	36	38
39	11	13	15	17	18	20	20	22	24	25	26	27	28	29	30	31	32	32	34	35	37	39
40	12	13	15	17	19	20	21	23	24	25	26	28	29	30	31	32	33	33	35	36	38	40
41	12	14	16	18	19	21	22	23	25	26	27	28	30	31	32	33	33	34	35	37	39	41
42	12	14	16	18	20	21	22	24	25	26	27	29	30	32	33	33	34	35	36	38	40	42
43 .	12	14	16	19	20	22	23	24	26	27	28	30	31	32	33	34	35	36	37	39	41	43
.44	13	15	17	19	21	22	23	25	27	28	29	30	32	33	34	35	36	37	38	40	42	44
45	13	15	17	20	21	23	24	26	27	28	29	31	33	34	35	36	37	37	39	41	43	45
46	13	15	18	20	22	23	24	26	28	29	30	32	33	35	36	37	37	38	40	42	44	46
47	14	16	18	21	22	24	25	27	28	30	31	33	34	35	36	37	38	39	41	42	45	47

<sup>1)</sup> Rounded to the nearest whole number.

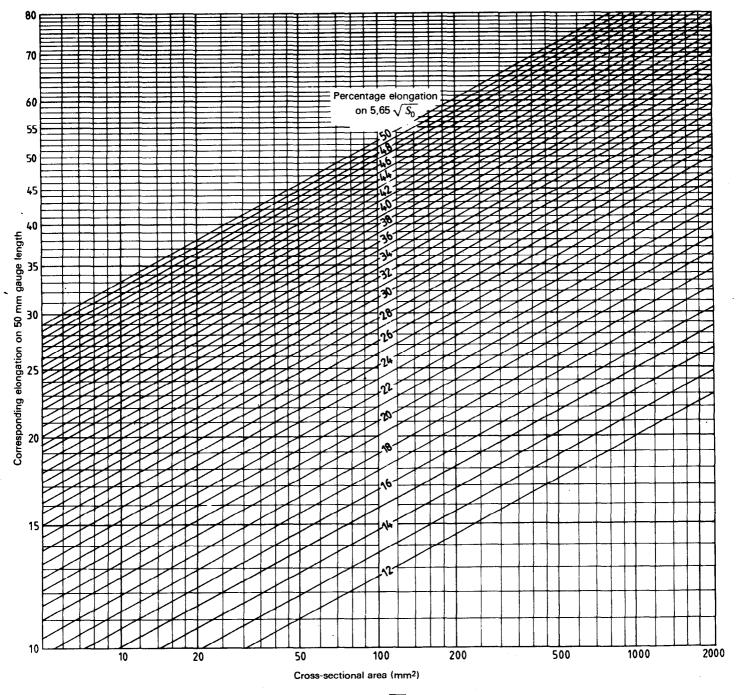


Figure 1 - Conversions between 5,65  $\sqrt{S_0}$  and 50 mm gauge length

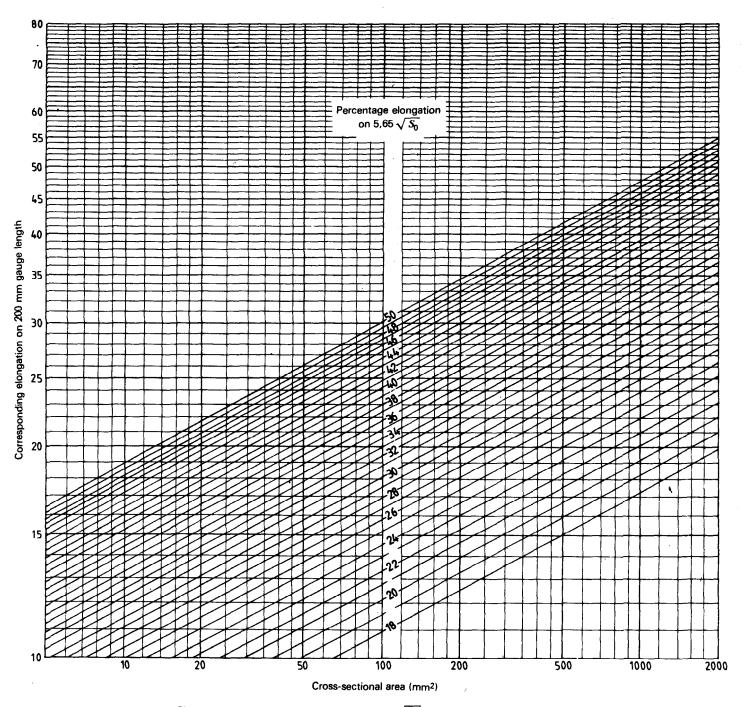


Figure 2 - Conversions between 5,65  $\sqrt{\mathit{S}_{0}}$  and 200 mm gauge length

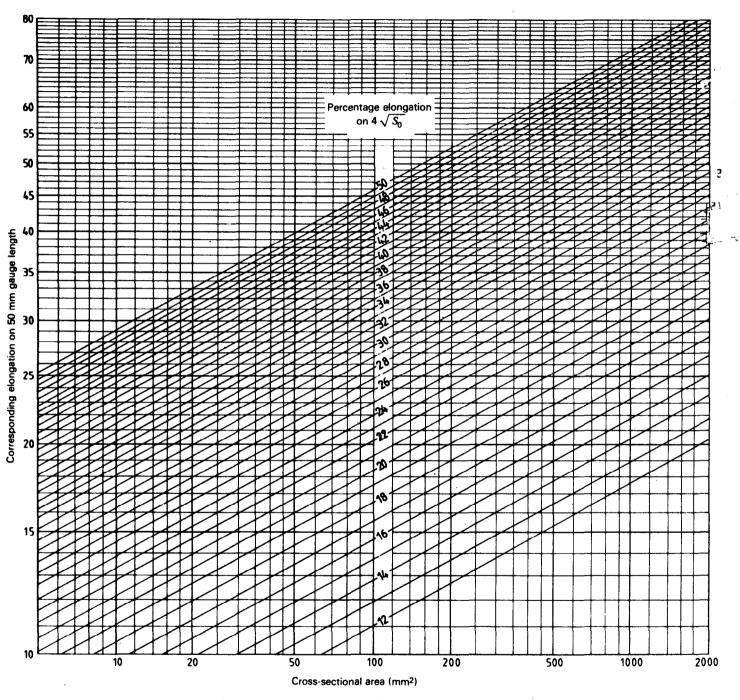


Figure 3 - Conversions between 4  $\sqrt{S_0}$  and 50 mm gauge length

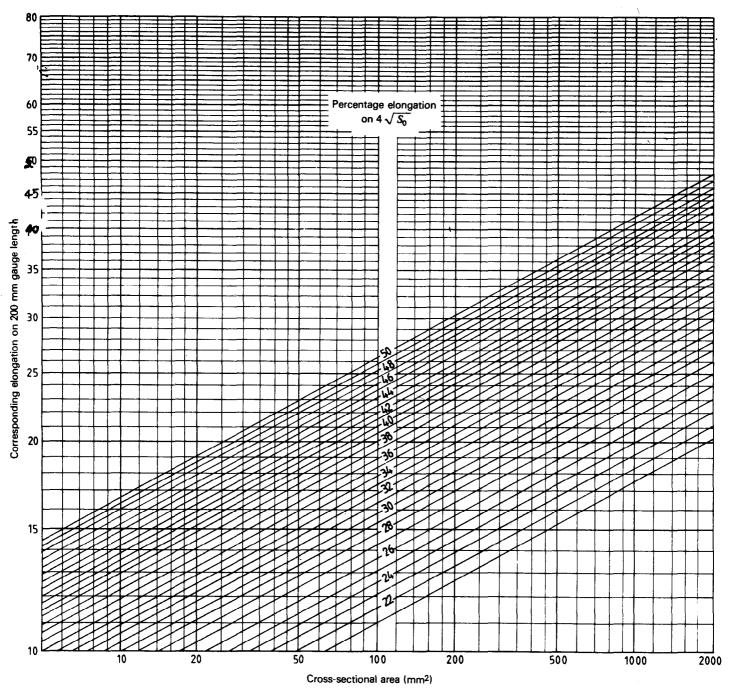


Figure 4 - Conversions between 4  $\sqrt{\mathit{S}_{0}}$  and 200 mm gauge length

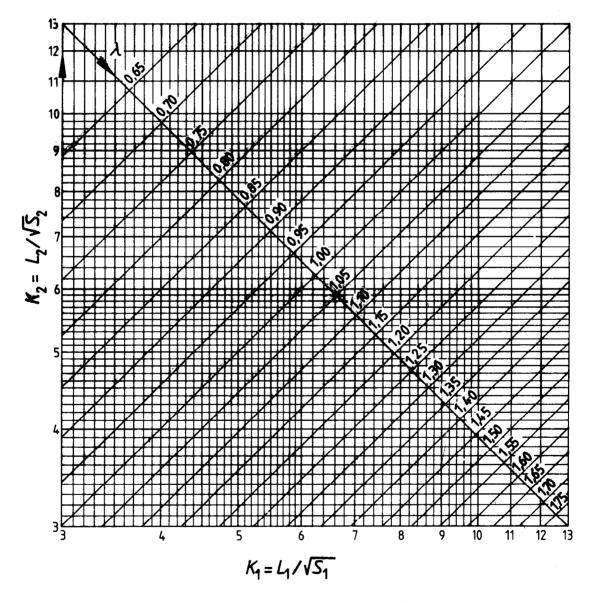


Figure 5 — Conversions of elongation values

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